

Carrier Transcold Division
Carrier Corporation
P.O. Box 4805
Syracuse, New York 13221

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CROSS REFERENCE INDEX

DESCRIPTION	INSTALLATION DRAWING NO.	KIT NO.
FUEL TANKS (22" DIAMETER)	98-02201	76-00295-XX
LED LIGHT BAR INSTALLATION INSTRUCTIONS	98-03246	76-02000-03
DECAL KIT: ENGLISH - ARABIC	98-03346	76-02033-01
DECAL KIT: ENGLISH - CHINESE	98-03349	76-02033-04

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NOTES:

- 1.0 COMPLETE INSTALLATION INCLUDES AND IS NOT LIMITED TO:
 - 1.1 UNIT INSTALLATION
 - 1.2 BATTERY INSTALLATION, INCLUDING DRAIN HOSE
 - 1.3 COMPLETION OF PRE-DELIVERY INSPECTION(PDI) PER MODEL
 - 1.3.1 UNIT PREP AND INITIAL ADJUSTMENTS
 - 1.3.2 CHECKLIST
 - 1.3.3 UNIT RUN IN PER PDI CHECKLIST
 - 1.2.4 WARRANTY REGISTRATION CARD SUBMITTAL
 - 1.4 DEFROST LINE ROUTING AND CLAMPING
 - 1.5 FUEL LINE CONNECTIONS TO UNIT
- 2.0 THE TRAILER OR BOXCAR STRUCTURE MUST BE EVALUATED BY THE TRAILER OR BOXCAR MANUFACTURER TO DETERMINE IT'S ABILITY TO WITHSTAND THE LOADS IMPOSED BY THE UNIT OVER IT'S SERVICE LIFE. CARRIER TRANSCOLD DOES NOT CONVEY ANY ENDORSEMENT OR WARRANTY FOR THE TRAILER'S OR BOXCAR'S STRUCTURAL INTEGRITY.

WEIGHTS:
 VECTOR 8500 REEFER UNIT (WET, LESS BATTERY): 1810 LBS [821.0 kg]
 VECTOR 8500 REEFER UNIT W/EES (WET, LESS BATTERY): 1855 LBS [841.0 kg]
 BATTERY (TYPICAL): 80 LBS [36kg] MAXIMUM
- 3.0 UNIT MOUNTING SURFACES OF THE TRAILER OR BOXCAR THAT CONTACT THE UNIT MOUNTING PADS MUST BE UNI-PLANAR TO WITHIN 0.13 [3] TO PREVENT DISTORTION OF THE UNIT AND/OR TRAILER.
- 4.0 TRAILER OR BOXCAR SURFACES THAT CONTACT THE UNIT MOUNTING GASKET SHOULD NOT PROTRUDE MORE THAN 0.19 [5] ABOVE THE PLANE DEFINED BY THE MOUNTING PAD SURFACES TO ENSURE PROPER AIR SEAL.
- 5.0 ALL DIMENSIONS SHOWN ARE IN INCHES, WITH THE METRIC CONVERSIONS IN [MILLIMETERS].
- 6.0 PRE-DELIVERY INSPECTION AND WARRANTY REGISTRATION DOCUMENTS ARE SHIPPED WITH UNIT AND ARE LOCATED IN THE SIDE DOOR POCKET WITH UNIT MANUAL AND SCHEMATIC.

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KIT PART NO.	INSTALLATION DRAWING NO.	MODEL DESCRIPTION
76-02066-01	98-02583	VECTOR 8500 (DOMESTIC) W/STBY
		VECTOR 8500R (DOMESTIC) RAIL EDITION W/STBY

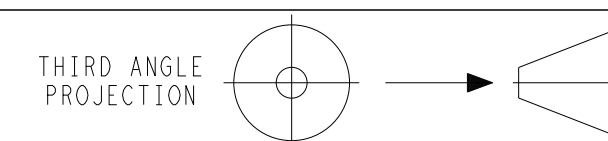
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UNIT DIMENSIONAL DATA	2
EVAP. BACK PANEL: TRAILER OR RAIL	3
TRAILER OR BOXCAR PREPARATION	4
UNIT INSTALLATION	5
UNIT LIFTING LOCATION	5
BATTERY INSTALLATION	6 & 7
CHUTE DIMENSIONAL INFORMATION	8
STAND BY POWER PLUG INSTALLATION	9
BOTTOM PANEL INSTALLATION	10

SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.
F	UPDATED SHEET INDEX. ADDED NOTE 6.0, SHT.10, DECALS KITS AND INSTALLATION KIT P/N TO CHARTS. SEE SHEETS 5 & 10.	04 APR 2017	ZMG			72N0217P17
E	UPDATED SHEET INDEX, SEE SHEET 7.	19 JUN 2015	LT-SJ			72N0051P14
D	ADDED 98-02583-01 TO CHART	20 JUN 2014	ZMG			72N0275P14
C	REVISED NOTE 2.0: VECTOR 8500, REEFER UNIT W/EES (WET, LESS BATTERY): 1855 LBS [841.0 kg].	31 OCT 2013	BJM			72N0153P13

SHEET INDEX	REV	F	B	-	-	F	B	E	-	A	F
SHEET	1	2	3	4	5	6	7	8	9	10	

SEE SEPARATE PARTS LIST



IMPERIAL INCH FORMAT:
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES WITH
METRIC CONVERSIONS IN [MILLIMETERS]

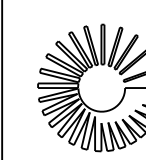
TITLE
INSTALLATION INSTRUCTIONS
TRAILER & RAIL; VECTOR 8500

DRAWING NO. 98-02583
SHEET 1 of 10
REV F

SUPERSEDES:

PART CLASSIFICATION: US EAR99

DRAWING CLASSIFICATION: US EAR99

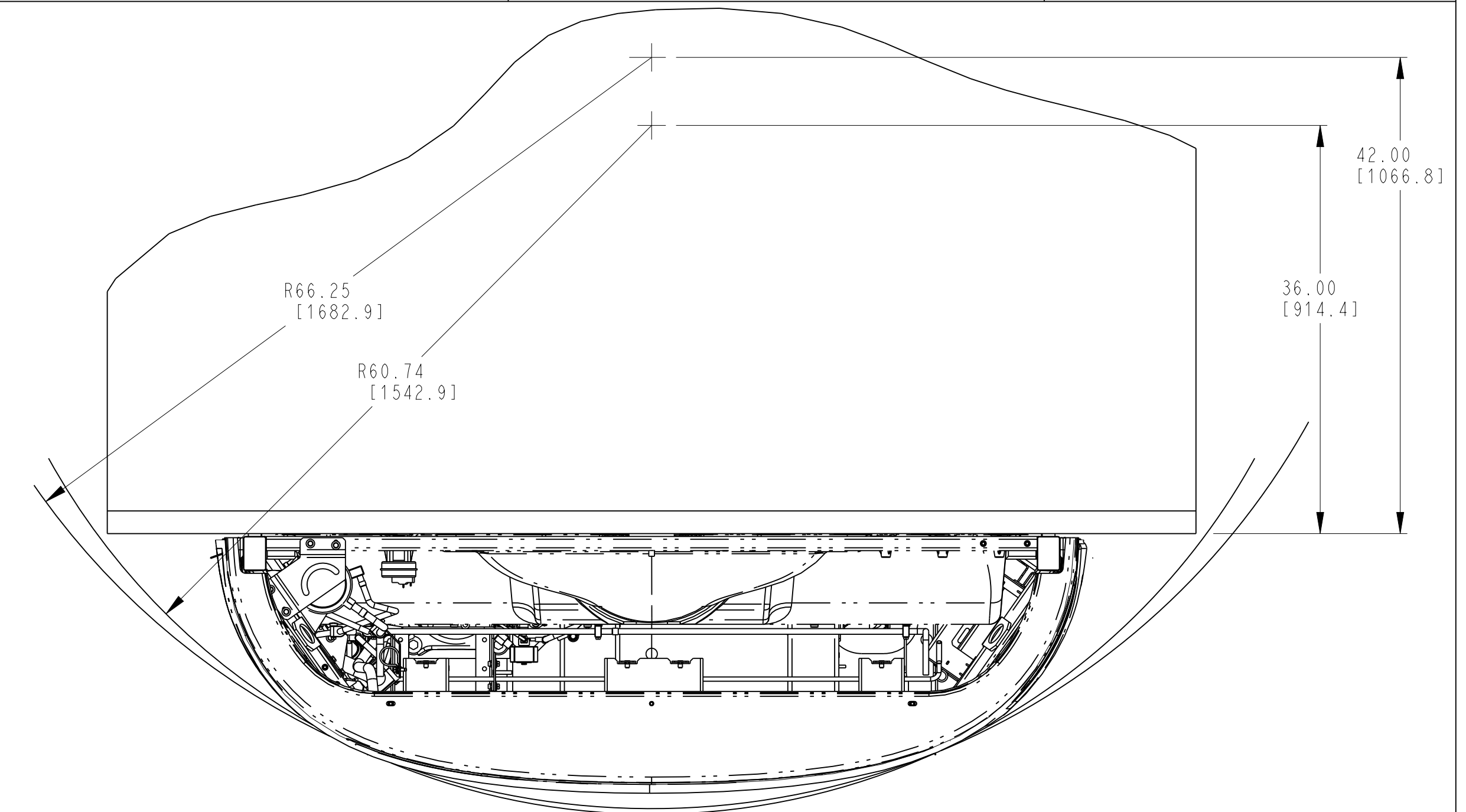
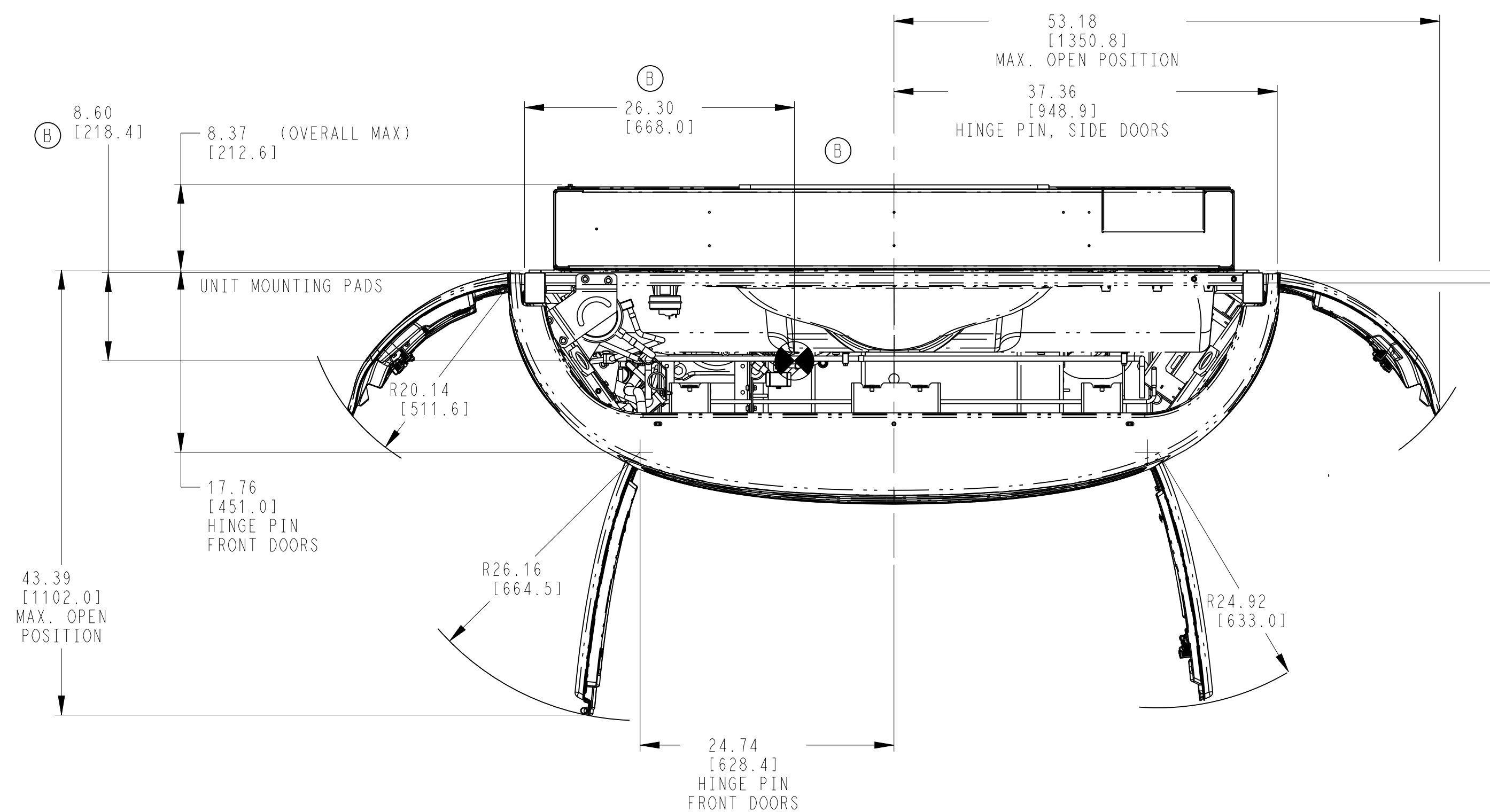


Carrier
A United Technologies
Company

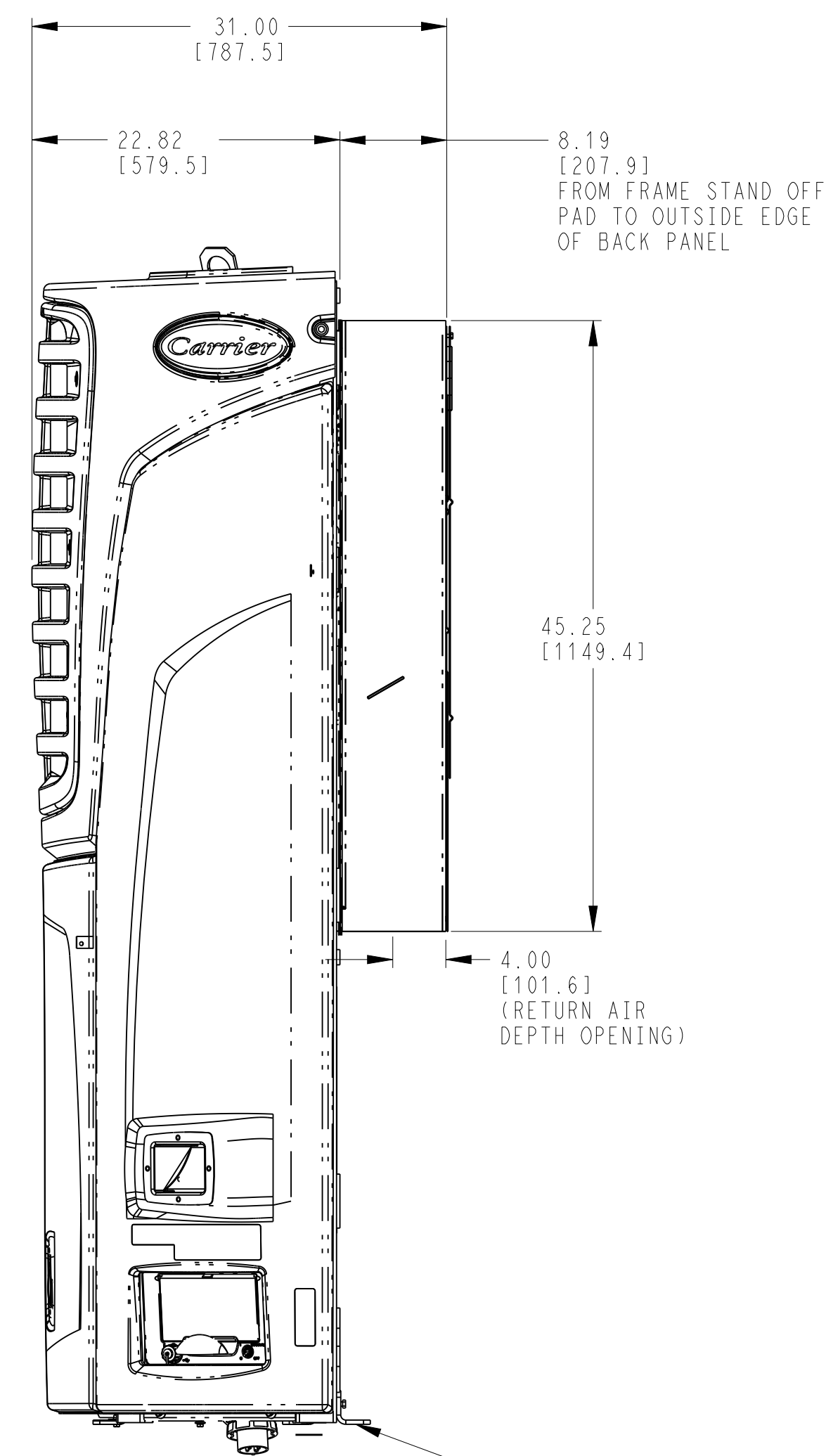
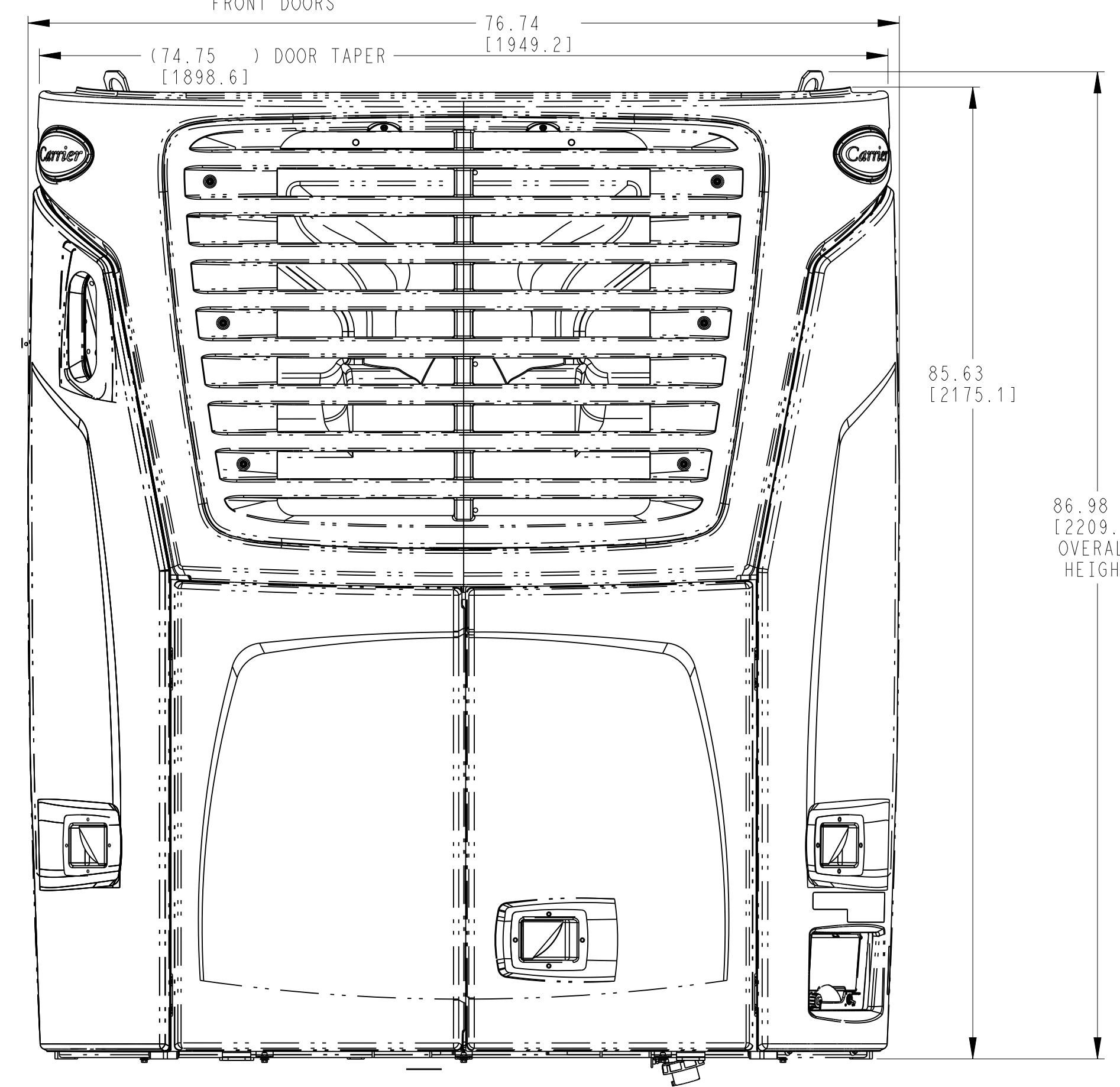
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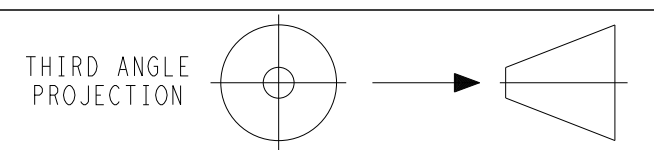
SWING RADIUS
ALL UNIT VERSIONS



UNIT DIMENSION INFORMATION
ALL UNIT VERSIONS

PALLET MOUNTING ANGLE, REMOVE BEFORE INSTALLING UNIT.

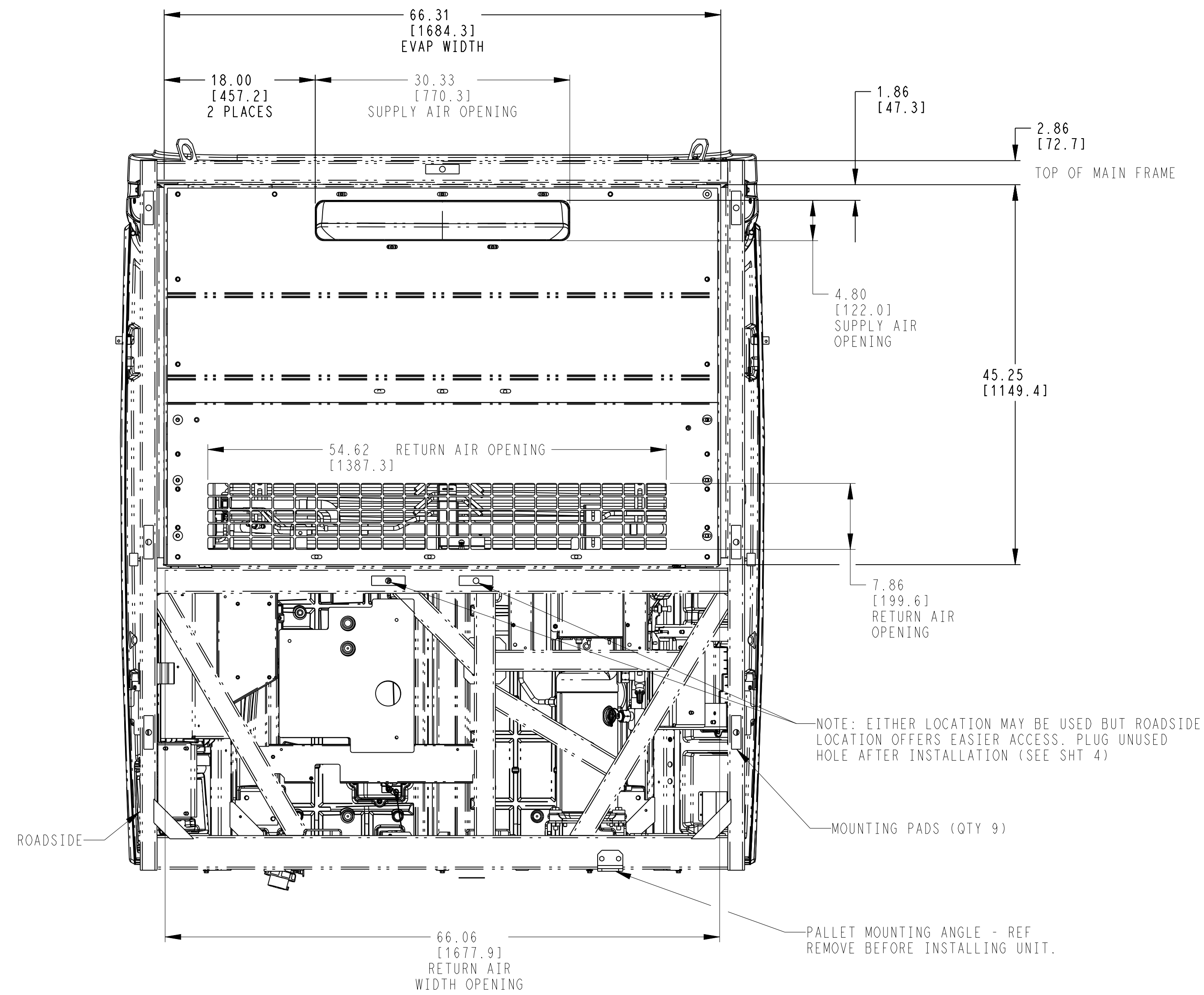
B	DIM. 8.60 WAS 8.83, REM'D DIM 10.00 & 54.58, ADDED DIM. 26.30.	12 MAR 2013	KM			72N0560P12
A	ADDED 'CG' DIMENSIONS	26SEP2012	RS			72N0521P12
-	INITIAL RELEASE.	22FEB2012	RS			72N0043P12
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.



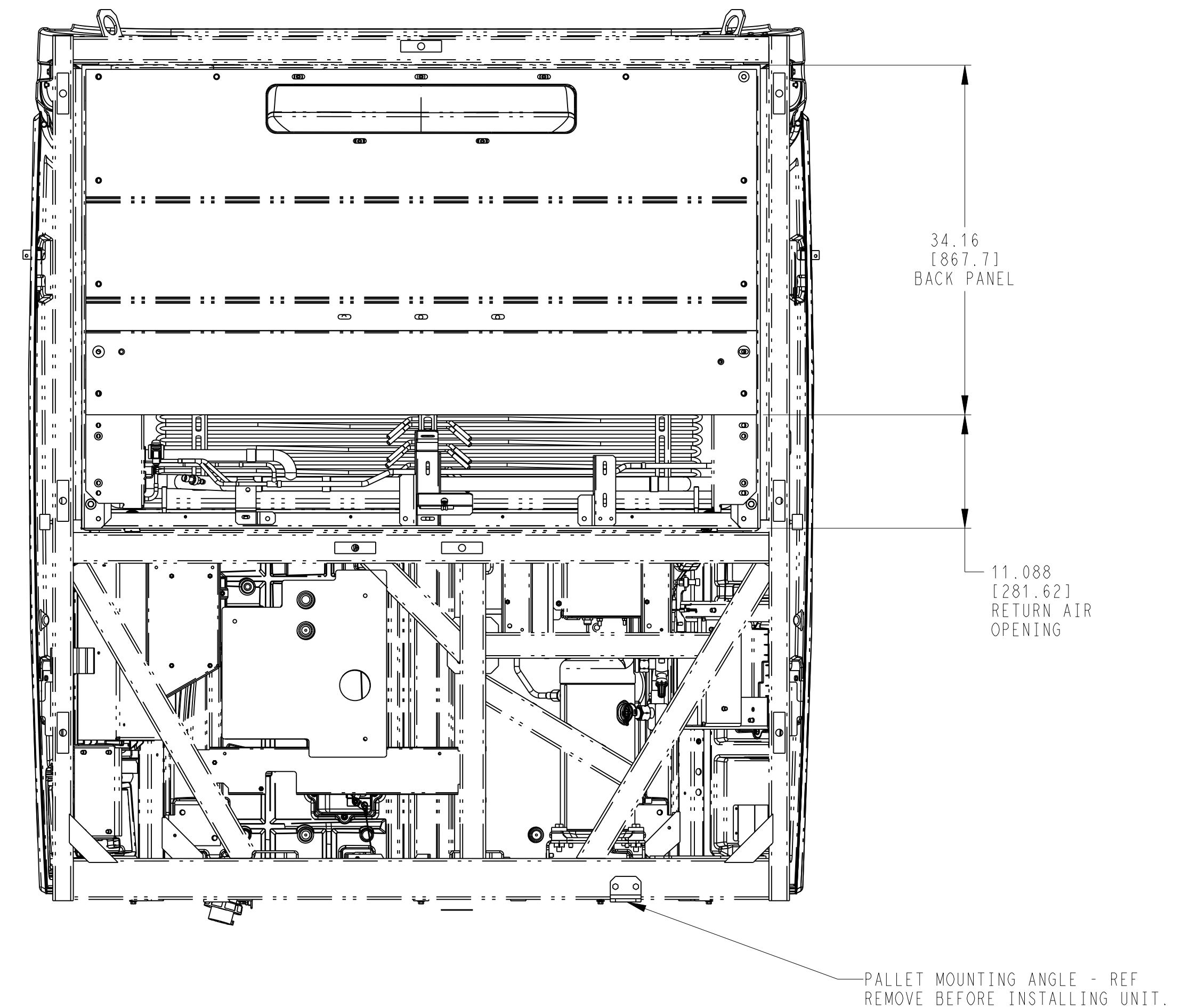
IMPERIAL INCH FORMAT:
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TITLE
INSTALLATION INSTRUCTIONS
TRAILER & RAIL; VECTOR 8500

DRAWING NO. 98-02583
SHEET 2 OF B



REAR VIEW : WITH UPPER AND LOWER BACK PANELS



REAR VIEW : UPPER BACK PANEL ONLY

-	INITIAL RELEASE.	07MAR2012	RS			72N0043P12	THIRD ANGLE PROJECTION		IMPERIAL INCH FORMAT: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES WITH METRIC CONVERSIONS IN [MILLIMETERS]	TITLE INSTALLATION INSTRUCTIONS TRAILER & RAIL; VECTOR 8500	DRAWING NO. 98-02583 SHEET 3 OF	REV
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.						



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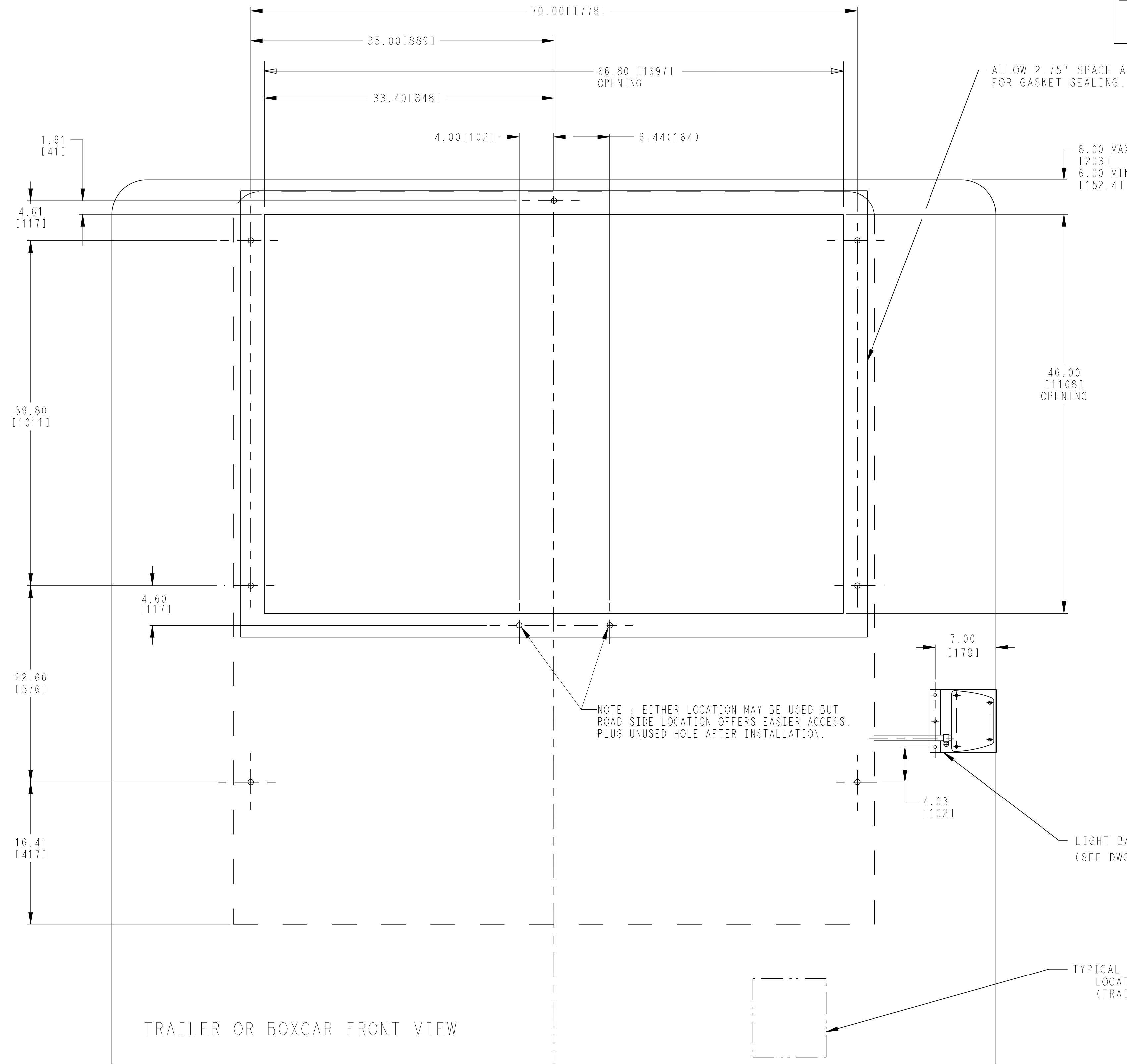
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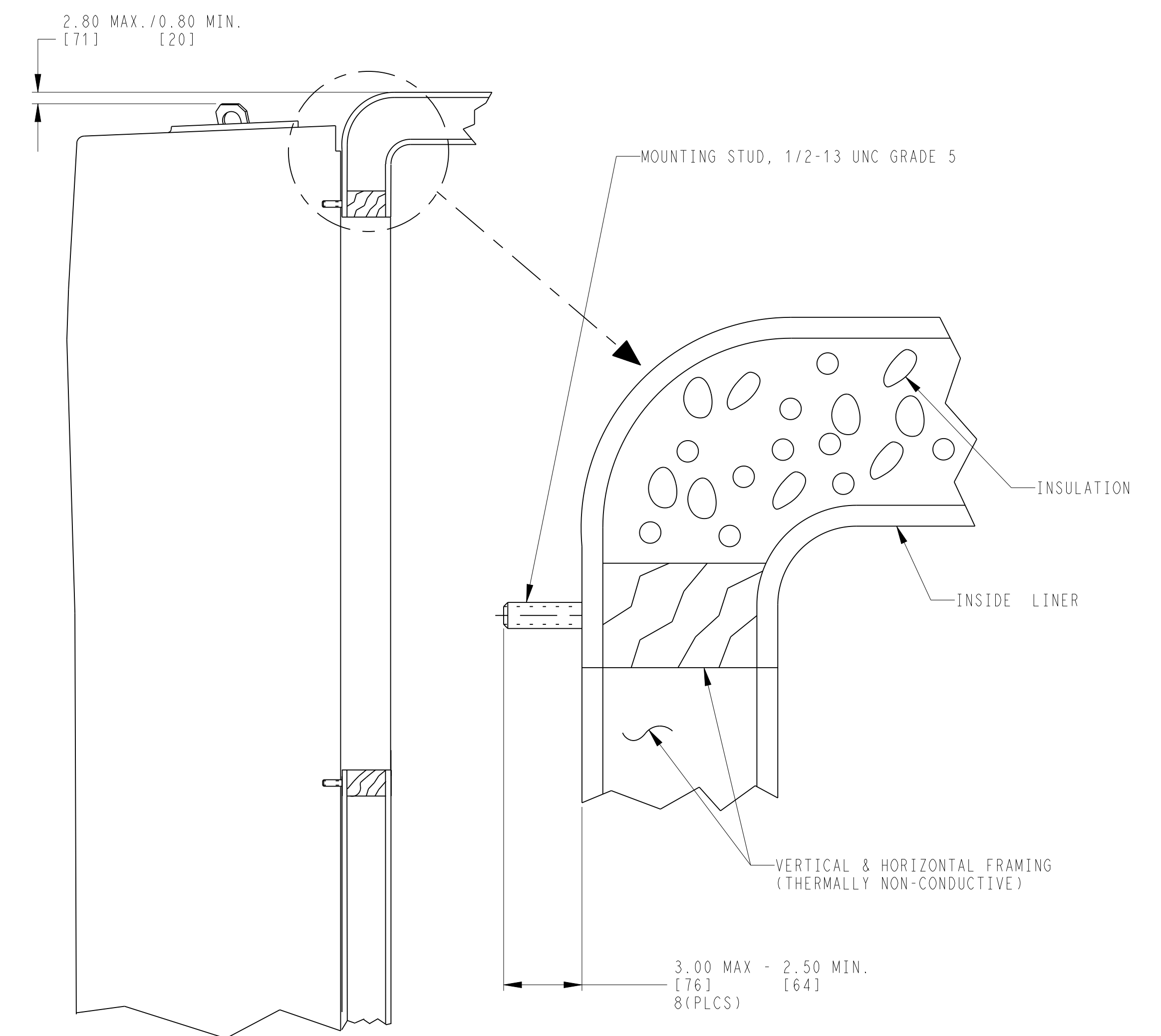
TRAILER OR BOXCAR BODY PREPARATION

CAUTION: UNIT MOUNTING SURFACES OF TRAILER OR BOXCAR THAT CONTACT THE UNIT MOUNTING PADS MUST BE UNI-PLANAR TO WITHIN 0.13[3] TO PREVENT DISTORTION OF UNIT AND/OR TRAILER/BOXCAR.

CAUTION: TRAILER OR BOXCAR SURFACES THAT CONTACT THE UNIT MOUNTING GASKET SHOULD NOT PROTRUDE MORE THAN 0.19[5] ABOVE THE PLANE DEFINED BY THE MOUNTING PAD SURFACES TO ENSURE PROPER AIR SEAL.



TRAILER OR BOXCAR FRONT VIEW



TRAILER SIDE VIEW

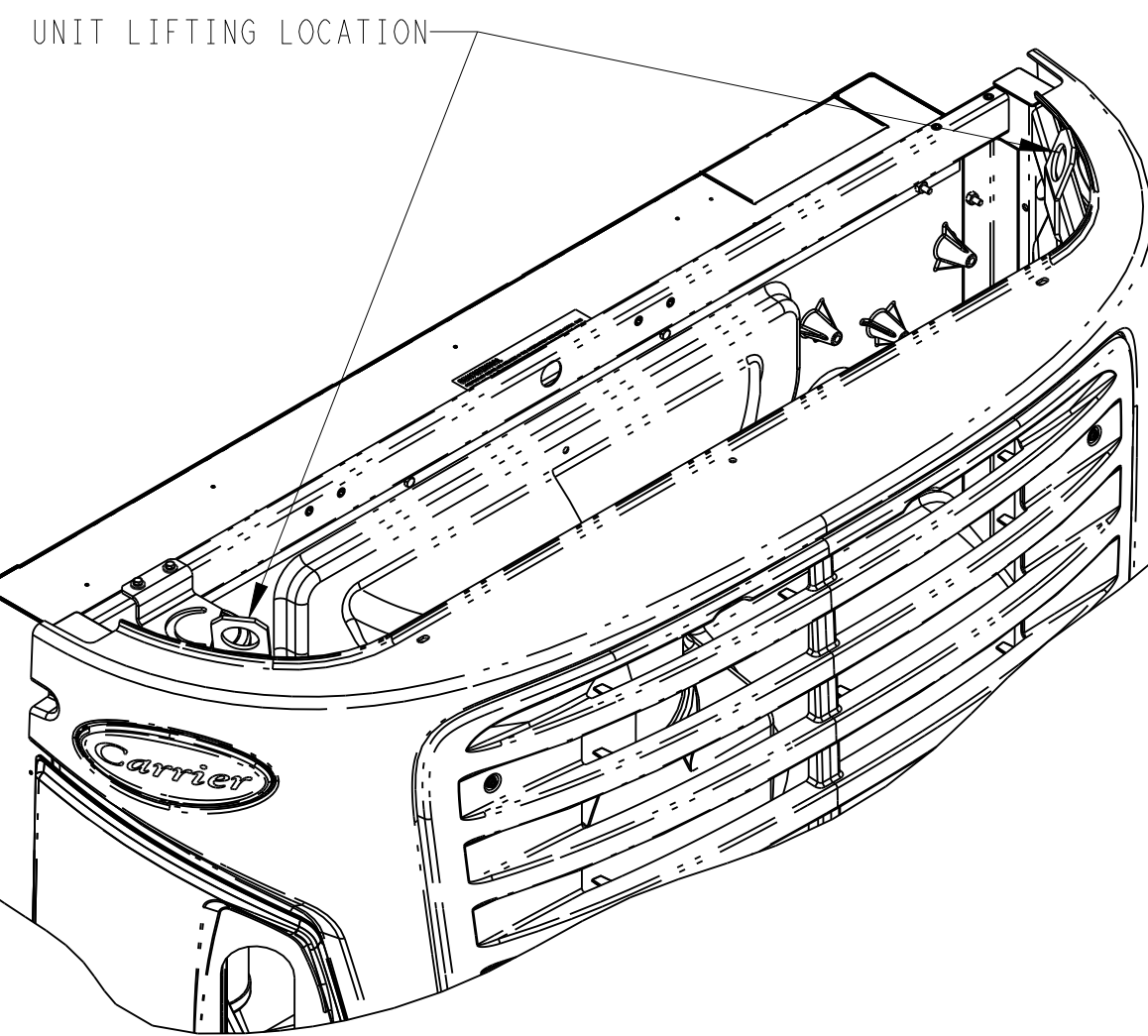
-	INITIAL RELEASE.	07MAR2012	RS			72N0043P12	THIRD ANGLE PROJECTION	IMPERIAL INCH FORMAT: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES WITH METRIC CONVERSIONS IN [MILLIMETERS]	TITLE	INSTALLATION INSTRUCTIONS TRAILER & RAIL; VECTOR 8500	DRAWING NO.	98-02583	REV	-
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.						SHEET 4 OF		

SUPERSEDES:

PART CLASSIFICATION: US EAR99

DRAWING CLASSIFICATION: US EAR99

NOTE: BULKHEAD, AIR CHUTE AND TRANSITION DUCT SHOWN ARE OPTIONAL FEATURES. FOR BEST AIR CIRCULATION AND PRODUCT PROTECTION CARRIER TRANSCOLD HIGHLY RECOMMENDS THE USE OF BULKHEADS AIR CHUTES AND TRANSITION DUCTS. CONTACT YOUR DEALER OR CARRIER TRANSCOLD FOR RECOMMENDATIONS.



PREPARE UNIT FOR INSTALLATION:

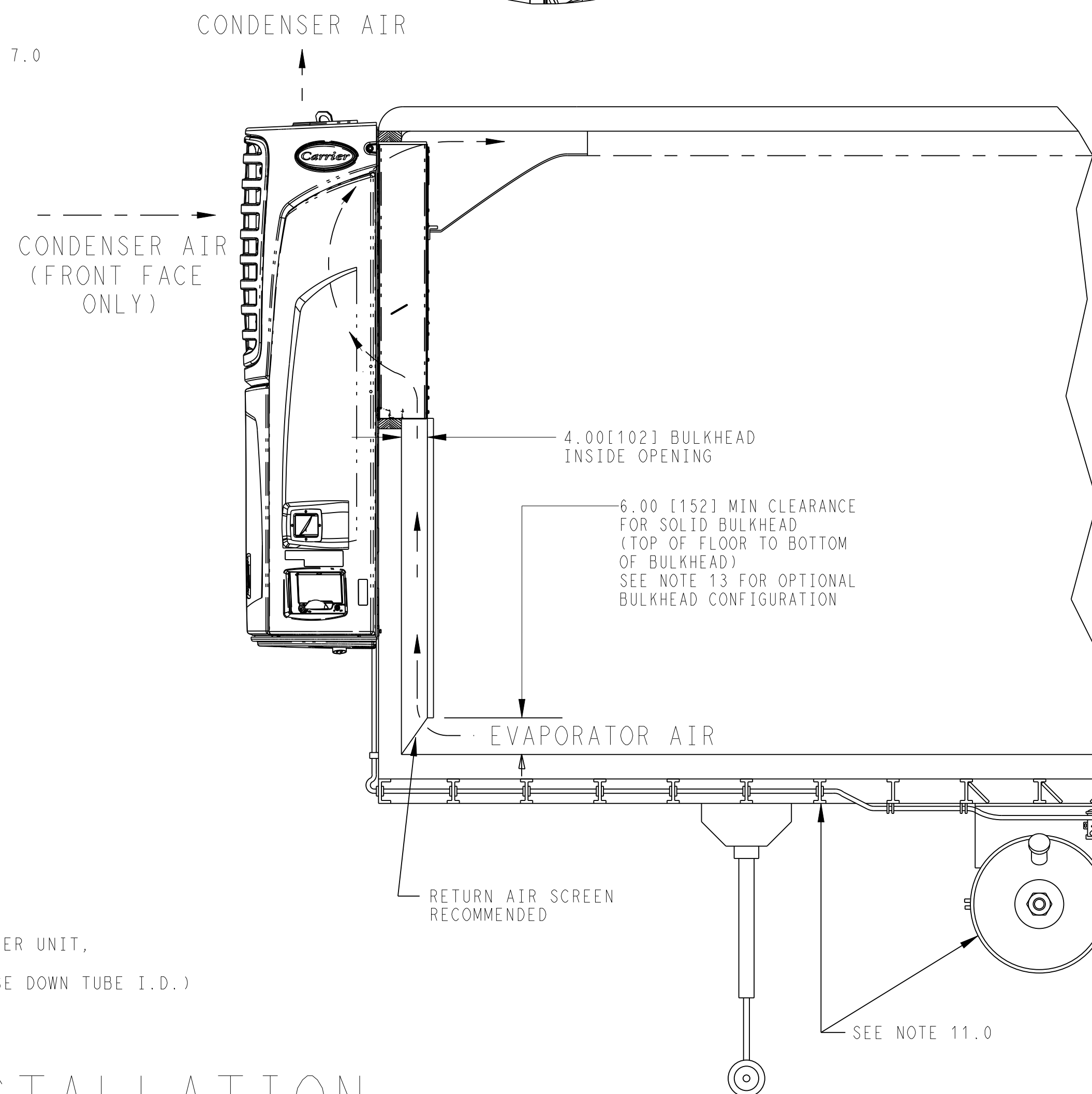
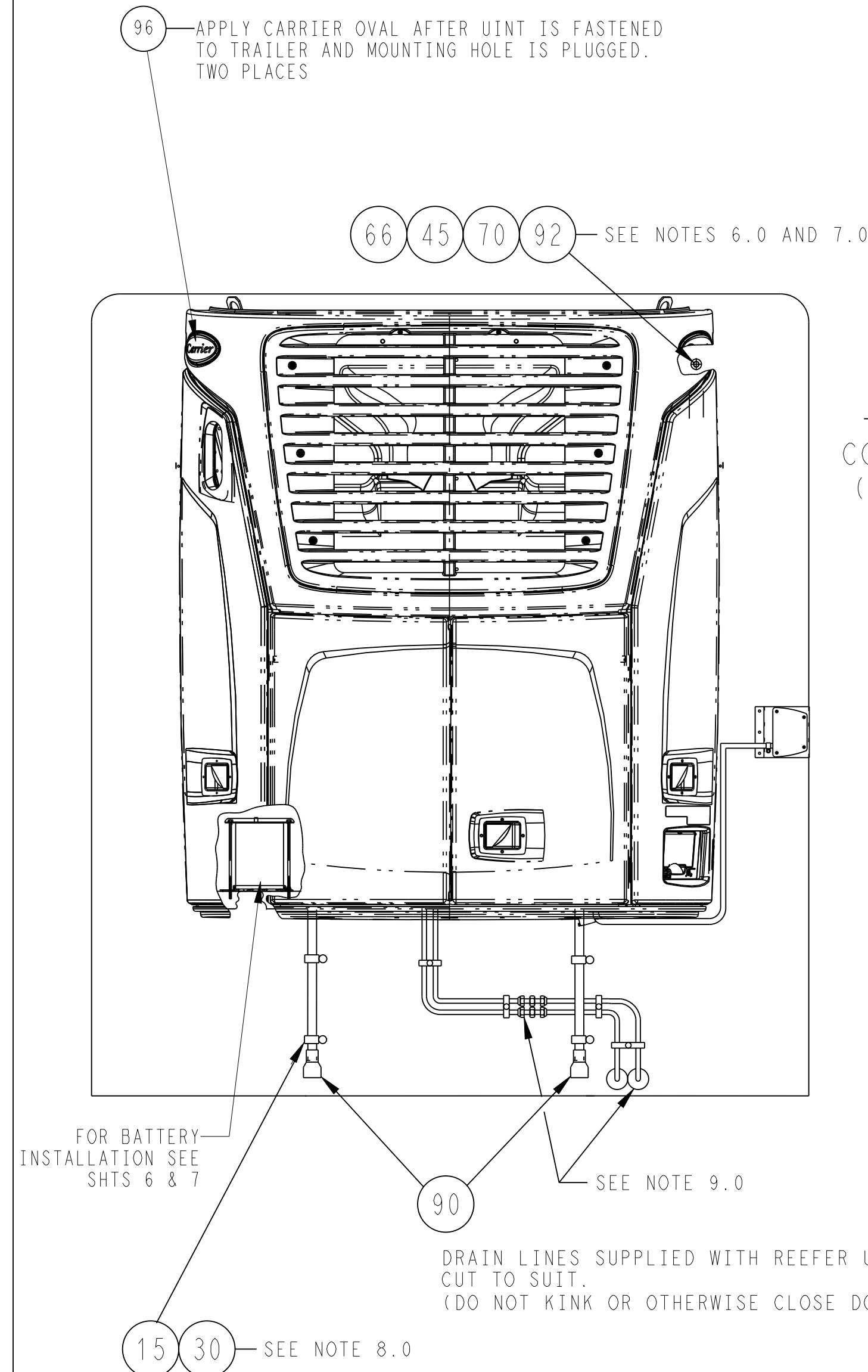
- 1.0 PREPARE THE BODY TO RECEIVE THE UNIT. DIMENSIONS FOR EVAPORATOR OPENING AND MOUNTING STUD LOCATIONS CAN BE FOUND ON SHEET 4 OF THIS DRAWING.
- 2.0 REMOVE WIRE TIES HOLDING DEFROST DRAIN HOSES, COOLANT OVERFLOW TUBE, AND FUEL LINES. PLACE LINES WHERE THEY WILL NOT BE CAUGHT BETWEEN THE UNIT FRAME AND THE MOUNTING SURFACE. REMOVE PALLET MOUNTING ANGLE ON BACK BOTTOM OF FRAME.
- 3.0 OPEN SIDE DOORS TO ALLOW ACCESS TO MOUNTING STUD LOCATIONS ON UNIT.
- 4.0 INSTALL BATTERY ACCORDING TO INSTRUCTIONS ON SHEETS 6 & 7. IF UNIT HAS BEEN SUPPLIED WITH BATTERY, CONNECT BATTERY CABLES ACCORDING TO THE INSTRUCTIONS ON SHEETS 6 & 7.
- 5.0 PREPARE THE UNIT FOR LIFTING: STANDING ON A LADDER OR WORK-STAND, HOOK LIFTING APPARATUS (LIFTING SPREADER BAR WITH SUFFICIENT CAPACITY TO SUPPORT UNIT AND BATTERY) THROUGH THE LIFTING EYES. LIFT POINT SHOULD BE CENTERED OVER THE UNIT.

UNIT INSTALLATION:

- 6.0 RAISE THE UNIT AND INSTALL IN THE BODY OPENING. ENSURE THAT ALL EIGHT STUDS ARE FULLY ENGAGED IN THE UNIT FRAME. PLACE WASHER (ITEM 70) AND LOCK-NUT (ITEM 45) ON EACH OF THE 8 STUDS. (NOTE: THE LOWER CENTER STUD MUST BE ACCESSED FROM THE FRONT OF THE UNIT.) SNUG THE NUTS, THEN EVENLY TIGHTEN ALL EIGHT TO 60 FT-LB/81.6 NM USING A TORQUE WRENCH. REMOVE LIFTING APPARATUS.
- 7.0 INSTALL BUTTON PLUGS (ITEM 92) IN UNIT FRAME WHERE MOUNTING STUDS ARE LOCATED AND ADDITIONAL UNUSED HOLE (SEE SHT.2).
- 8.0 ROUTE DEFROST DRAIN HOSES DOWN THE FRONT OF THE TRAILER OR BOXCAR AND CLAMP TO FRONT WALL USING 2 CLAMPS (ITEM 15) AND 2 THREAD FORMING SCREWS (ITEM 30) FOR EACH DRAIN HOSE. CUT HOSE TO PROPER LENGTH (APPROXIMATELY 3.00[76.2] ABOVE 5+h-WHEEL PLATE ON TRAILER) AND INSTALL KAZOOS (ITEM 90) ON THE HOSES.
- 9.0 INSTRUCTIONS FOR FUEL LINE CONNECTION ARE SUPPLIED WITH THE FUEL TANK KIT. INSTRUCTIONS FOR LIGHT BAR INSTALLATION ARE INCLUDED WITH THE LIGHT BAR KIT.

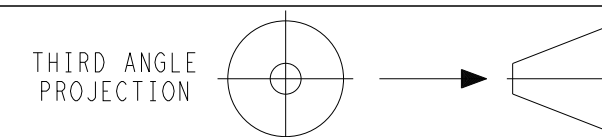
AFTER INSTALLATION

- F 10.0 PERFORM PRE-DELIVERY INSPECTION. COPIES OF COMPLETED CHECKLIST SHOULD BE SUPPLIED TO SELLING DEALER AND CUSTOMER.
- F 11.0 OPERATE UNIT IN CONTINUOUS RUN WITH REAR DOORS OPEN (MANUAL) MODE. REFER TO THE PRE-DELIVERY INSPECTION FORM SUPPLIED WITH UNIT FOR THE RECOMMENDED LENGTH OF TIME. PERFORM FINAL INSPECTION ON UNIT. RUN- IN SET UP SHOULD BE "PER PDI SHEET".
- F 12.0 IMPORTANT: PRIOR TO FINAL DELIVERY TO CUSTOMER, WARRANTY REGISTRATION MUST BE COMPLETED. ONE COPY SHOULD BE PROVIDED TO THE CUSTOMER, ONE COPY TO THE SELLER, AND THE FINAL COPY MUST BE SENT TO CARRIER TRANSCOLD. IN-SERVICE DATE MUST BE STAMPED ON THE UNIT IN THE PROPER LOCATION (SERIAL NUMBER PLATE) TO ACTIVATE WARRANTY COVERAGE.
- 13.0 OPTIONAL BULKHEAD CONFIGURATION: HOLE PATTERN OR OPEN AREA FOR RETURN AIR FLOW MUST TOTAL AT LEAST 2.75 SQ.FT. OF AIR PASSAGE. HOLE PATTERN OR OPEN AREA MUST BE RECESSED SO THAT CARGO LOADED AGAINST BULKHEAD WILL NOT OBSTRUCT AIR PASSAGE OPENINGS. PERFORATED BULKHEADS, THAT MEET THESE REQUIREMENTS, MAY BE INSTALLED TIGHT WITH FLOOR.



UNIT INSTALLATION

F	REVISED NOTES 10.0, 11.0 AND 12.0.	04 APR 2017	ZMG			72N0217P17
A	REVISED NOTE 11.0: SEE PDI FORM WAS 8 HRS. MIN.	05NOV21012	RS			72N0521P12
-	INITIAL RELEASE.	07MAR2012	RS			72N0043P12
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.



IMPERIAL INCH FORMAT: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES WITH METRIC CONVERSIONS IN [MILLIMETERS]

TITLE
INSTALLATION INSTRUCTIONS
TRAILER & RAIL; VECTOR 8500

DRAWING NO. 98-02583
SHEET 5 OF F



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BATTERY INSTALLATION INSTRUCTIONS

SEE NEXT SHEET FOR PICTORIALS OR REFER TO BATTERY INSTALLATION DOCUMENT IN POLY BAG FASTENED TO BATTERY TRAY PLATE.

UNITS SUPPLIED WITH BATTERY INSTALLED

- 1.0 CUT WIRE TIE(S) THAT HOLD BATTERY CABLES TO UNIT FRAME.
- 2.0 CONNECT RED BATTERY CABLE TO THE POSITIVE (+) BATTERY TERMINAL; CONNECT BLACK CABLE TO NEGATIVE (-) BATTERY TERMINAL (USE OF CORROSION INHIBITOR IS RECOMMENDED).
- 3.0 POSITION TERMINAL COVERS SUPPLIED WITH CABLES OVER TERMINALS.

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UNITS SUPPLIED WITHOUT BATTERY INSTALLED

- 1.0 USE THE FOLLOWING INFORMATION TO CORRECTLY SELECT THE BATTERY PERFORMANCE NEEDED FOR REFRIGERATION UNITS.

GROUP SIZE: GROUP 31
VENT LOCATION: SIDE VENT
VOLTS: 12 VOLTS DC
AMPERAGE: MINIMUM 700 COLD CRANKING AMPS @ 0°F
MINIMUM 545 COLD CRANKING AMPS @ -20°F

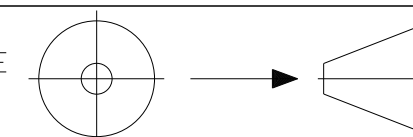
NOTE: WHEN SELECTING A SPECIFIC BRAND OF BATTERY, ALWAYS ENSURE THAT THE BATTERY CHOSEN IS RATED AT 0°F (0 DEGREES FAHRENHEIT) AND NOT 0°C (0 DEGREES CELSIUS). FAILURE TO USE THE PROPER BATTERY SIZE WILL RESULT IN REDUCED BATTERY LIFE AND A NO-START CONDITION. THE RECOMMENDED MAXIMUM BATTERY WEIGHT IS 80 LBS.

- 2.0 CUT WIRE TIE HOLDING THESE PARTS IN THE BATTERY TRAY AND REMOVE PARTS. PLACE BATTERY IN TRAY WITH POSITIVE (+) TERMINAL TO THE REAR OF THE UNIT (AS SHOWN). CONNECT BATTERY CABLES (THE USE OF A CORROSION INHIBITOR ON THE TERMINALS IS RECOMMENDED); RED CABLE TO POSITIVE (+) TERMINAL, BLACK CABLE TO THE NEGATIVE (-) TERMINAL. CABLES SHOULD BE ROUTED TOWARD THE COMPRESSOR (AS SHOWN). TIGHTEN TERMINAL CONNECTORS SECURELY.
- 3.0 INSTALL SCREWS AND HOLD-DOWN CHANNEL USING PLAIN AND LOCK WASHERS AS SHOWN. SECURELY TIGHTEN THE SCREWS TO PREVENT MOVEMENT OF THE BATTERY.
- 4.0 POSITION TERMINAL COVERS SUPPLIED WITH CABLES OVER TERMINALS.

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B	REM'D NOTE 4.0 FROM "UNITS SUPPLIED WITH BATTERY INSTALLED" NOTES, REM'D NOTE 5.0 FROM "UNITS SUPPLIED WITHOUT BATTERY INSTALLED" NOTES	12 MAR 2013	LT-KM			72N0560P12
A	NOTE 2: 'POSITIVE (+) WAS NEGATIVE (-)'	05NOV2012	RS			72N0521P12
-	INITIAL RELEASE.	07MAR2012	RS			72N0043P12
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.

THIRD ANGLE PROJECTION



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TITLE

INSTALLATION INSTRUCTIONS
TRAILER & RAIL; VECTOR 8500

DRAWING NO.

98-02583
SHEET 6 OF

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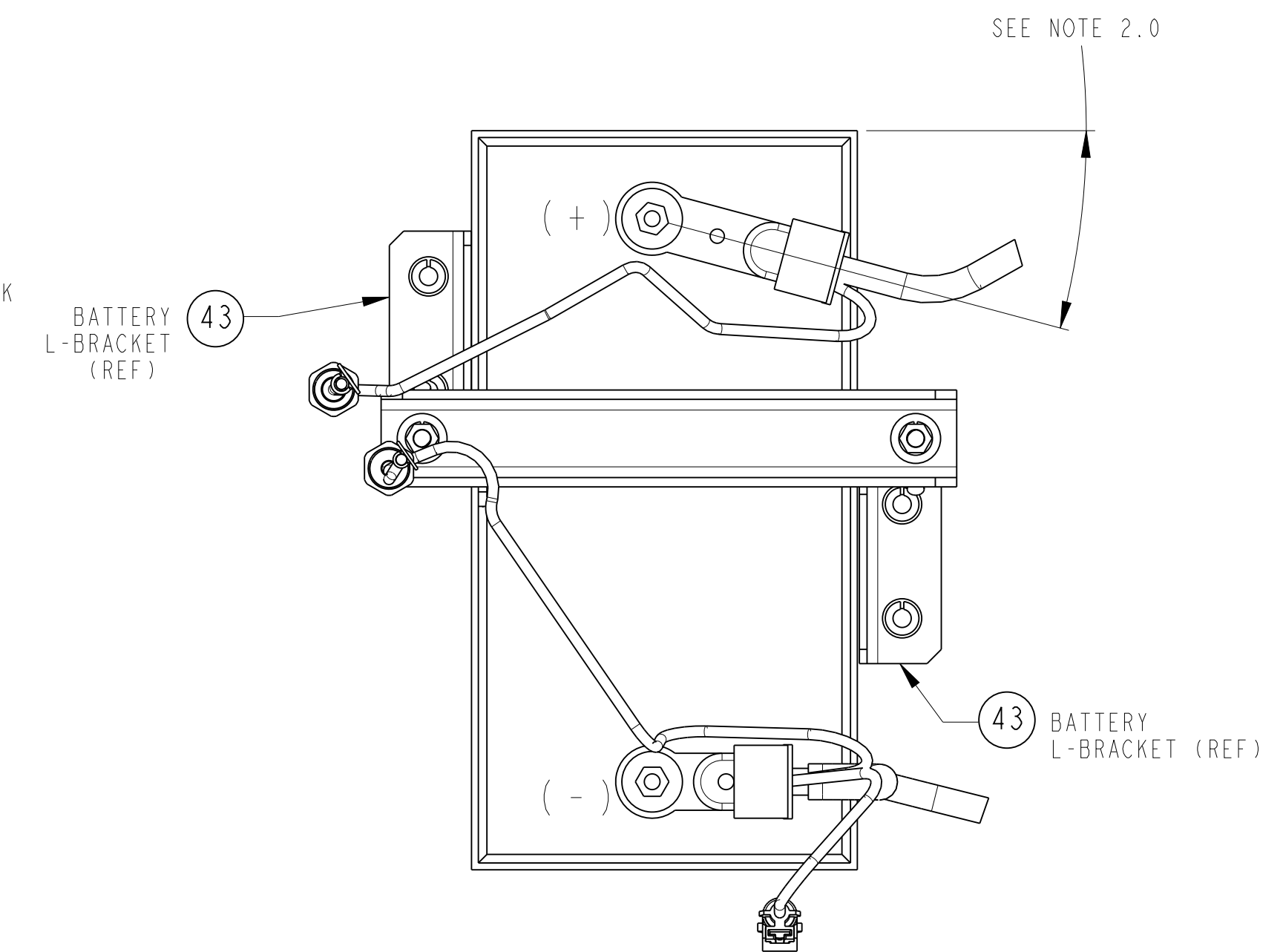
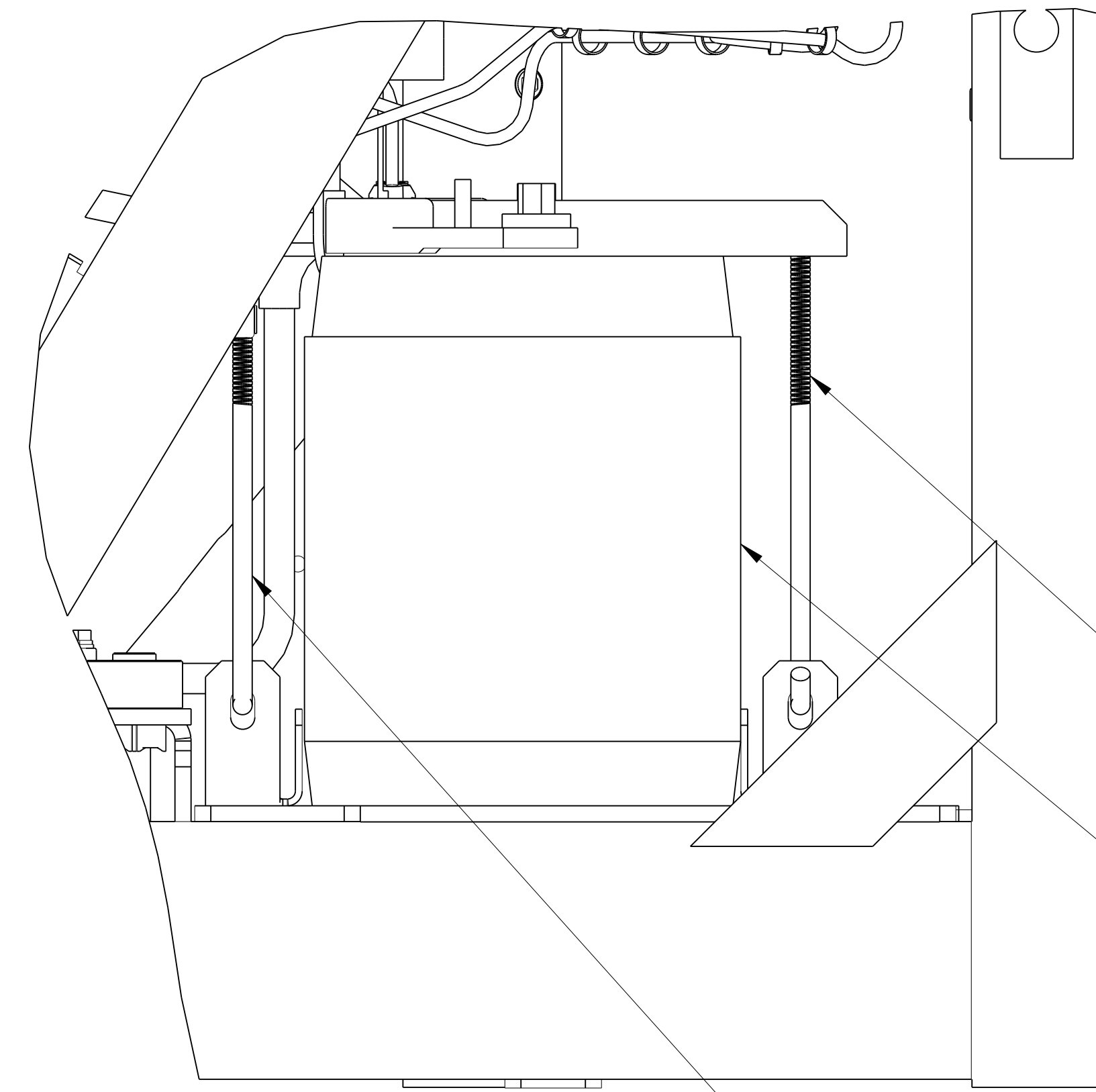
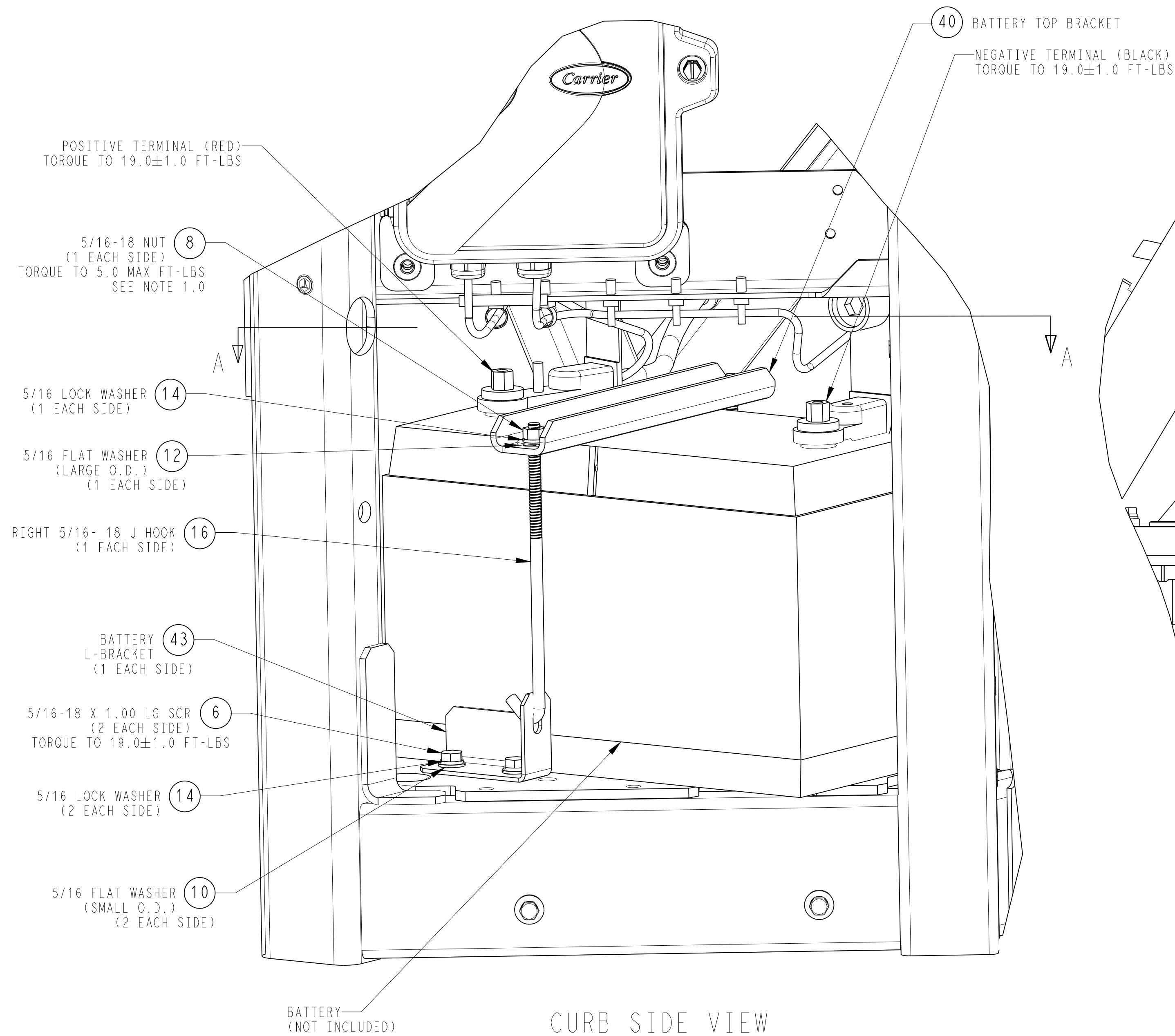
SUPERSEDES:

PART CLASSIFICATION: US EAR99

DRAWING CLASSIFICATION: US EAR99

NOTE:

- 1.0 CAUTION: DUE TO DIFFERENT BATTERY MFG. WHEN APPLYING TORQUE TO BATTERY U-BRACKET, MAKE SURE THERE IS NO BATTERY HOUSING DISTORTION OR CRUSHING.
- 2.0 WHEN INSTALLING POSITIVE BATTERY CABLE TO BATTERY POST ENSURE THERE IS CLEARANCE BETWEEN THE CABLE AND THE FRAME.
 - 2.1 VECTOR 8500/8600: 0°
 - 2.2 VECTOR NDKA: 15°
- 3.0 WHEN INSTALLING LEFT J-HOOK INTO L-BRACKET ROTATE OPPOSITE OF RIGHT J-HOOK.

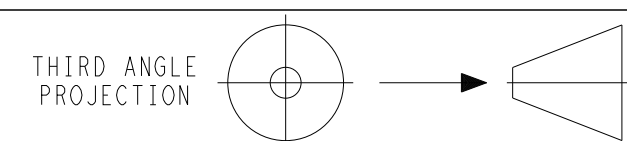


INSTALL BATTERY INTO UNIT WITH POSITIVE (+) TERMINAL TOWARD THE REAR.

BATTERY INSTALLATION PROCEDURE FOR UNITS SHIPPED WITHOUT BATTERY.

LOCATE BAG STRAPPED TO VERTICAL REAR TUBE NEXT TO BATTERY TRAY AND REMOVE U-BRACKET, L-BRACKETS & MOUNTING HARDWARE.

E	BATTERY INSTALLATION PROCEDURE UPDATED	22 JUN 2015	LT-SJ		72N0051P14
B	SECT B-B NOTE; "TY-WRAPPED" WAS "TY-RAPED"	03APR2013	FM		72N0560P12
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E. NPCA NO.



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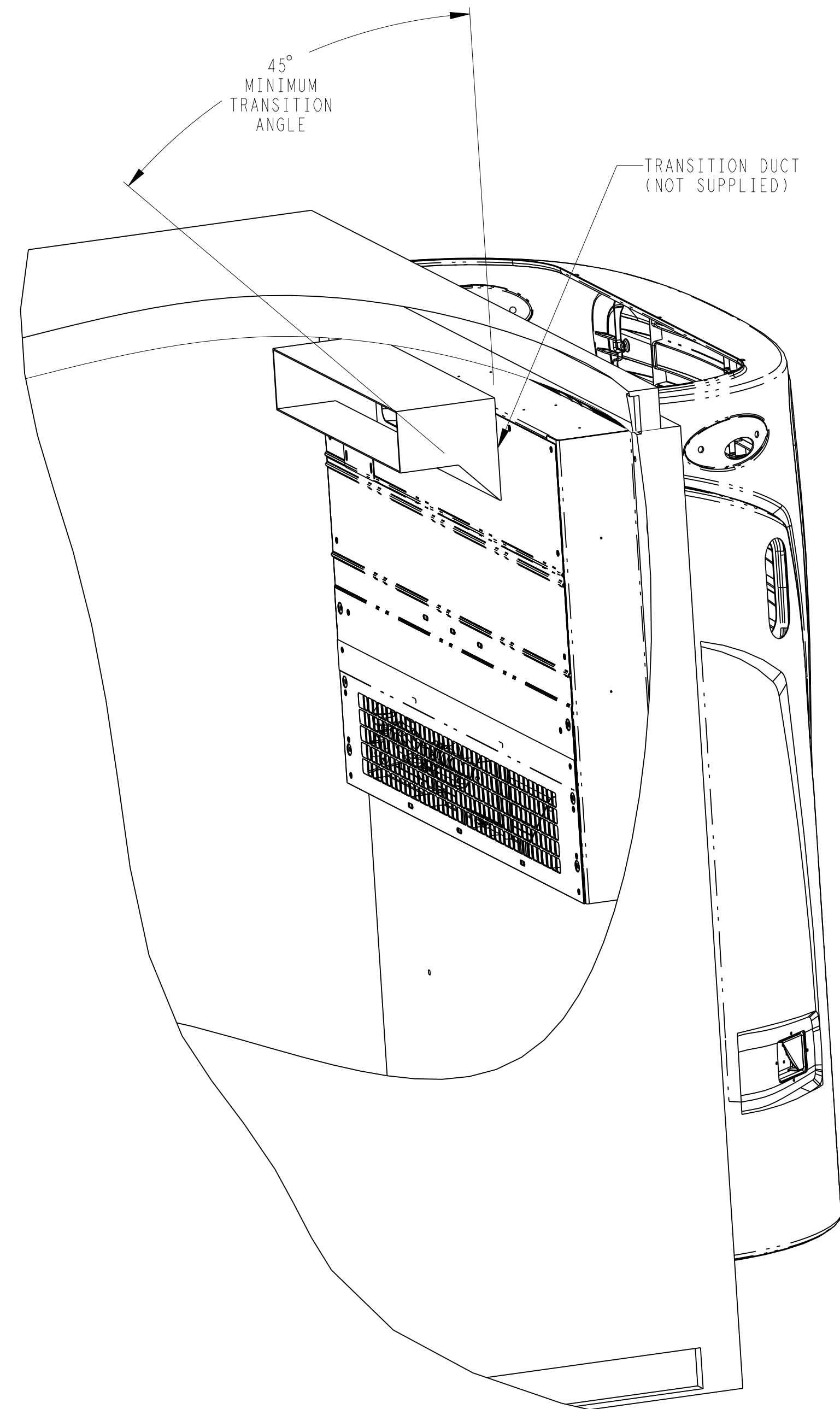
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TRAILER & RAIL; VECTOR 8500

DRAWING NO. 98-02583
SHEET 7 OF 7
REV E

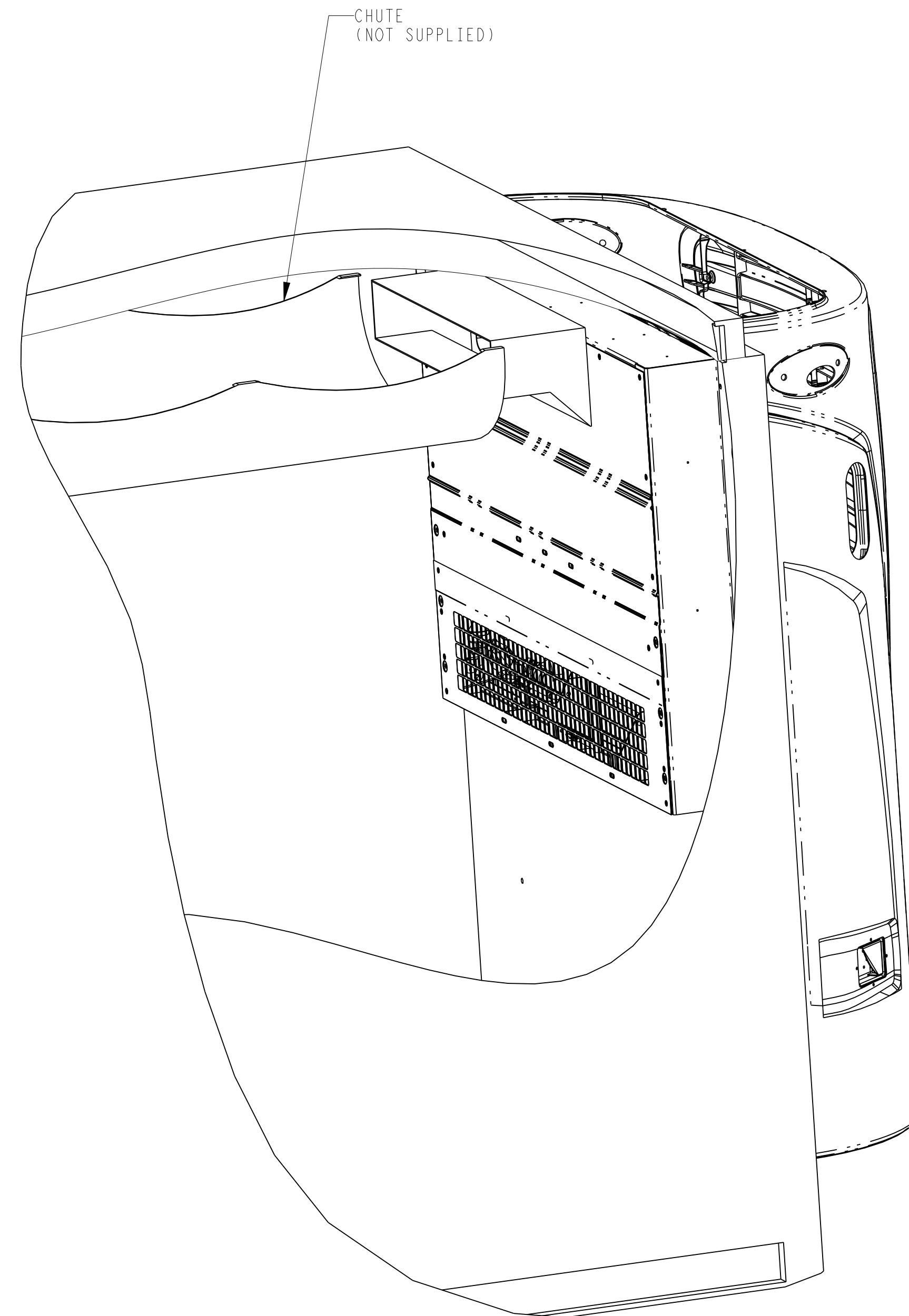
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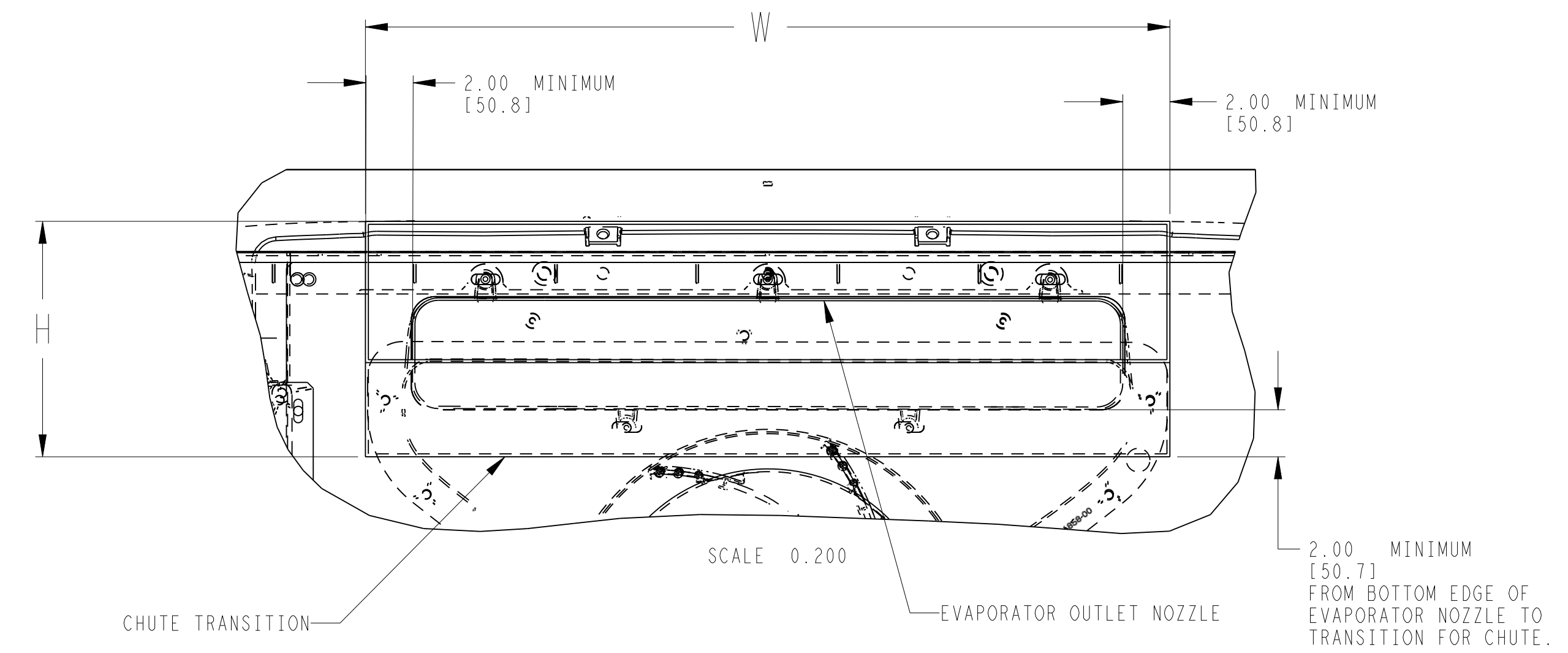
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CHUTE REMOVED FOR CLARIFICATION OF TRANSITION

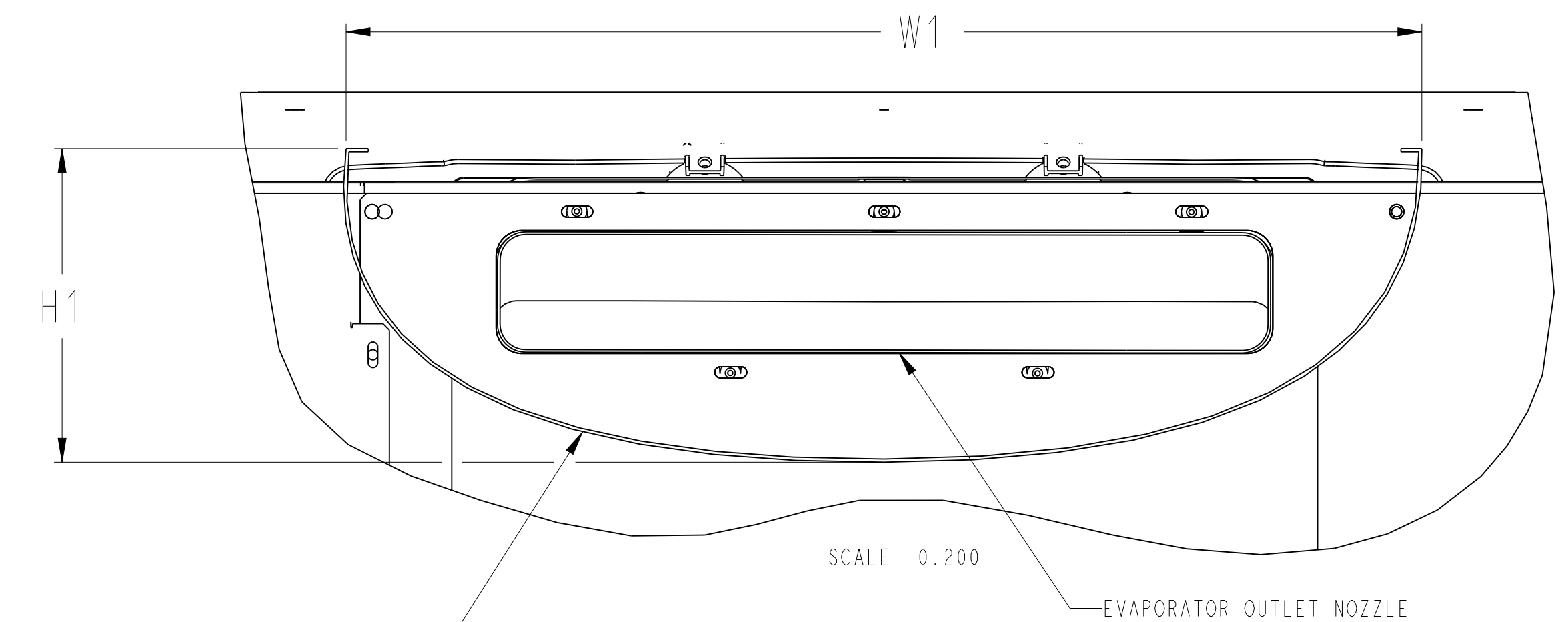


TRANSITION & CHUTE DETAILS



HARD RECTANGULAR CHUTE MIN. DIMENSIONS

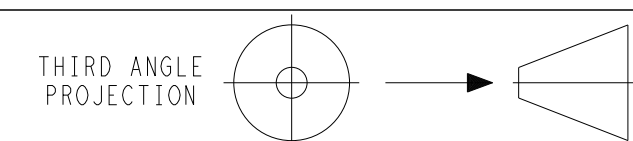
W	H
60.00	6.00
54.00	6.75
48.00	7.50
42.00	8.75
36.00	10.00
30.00	12.00



SOFT CHUTE MINIMUM DIMENSIONS

W1	H1
60.00	9.00
54.00	9.75
48.00	11.00
42.00	12.25
36.00	13.75
30.00	15.00

-	INITIAL RELEASE.	07MAR2012	ZMG			72N0043P12
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.



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SHEET 8 OF

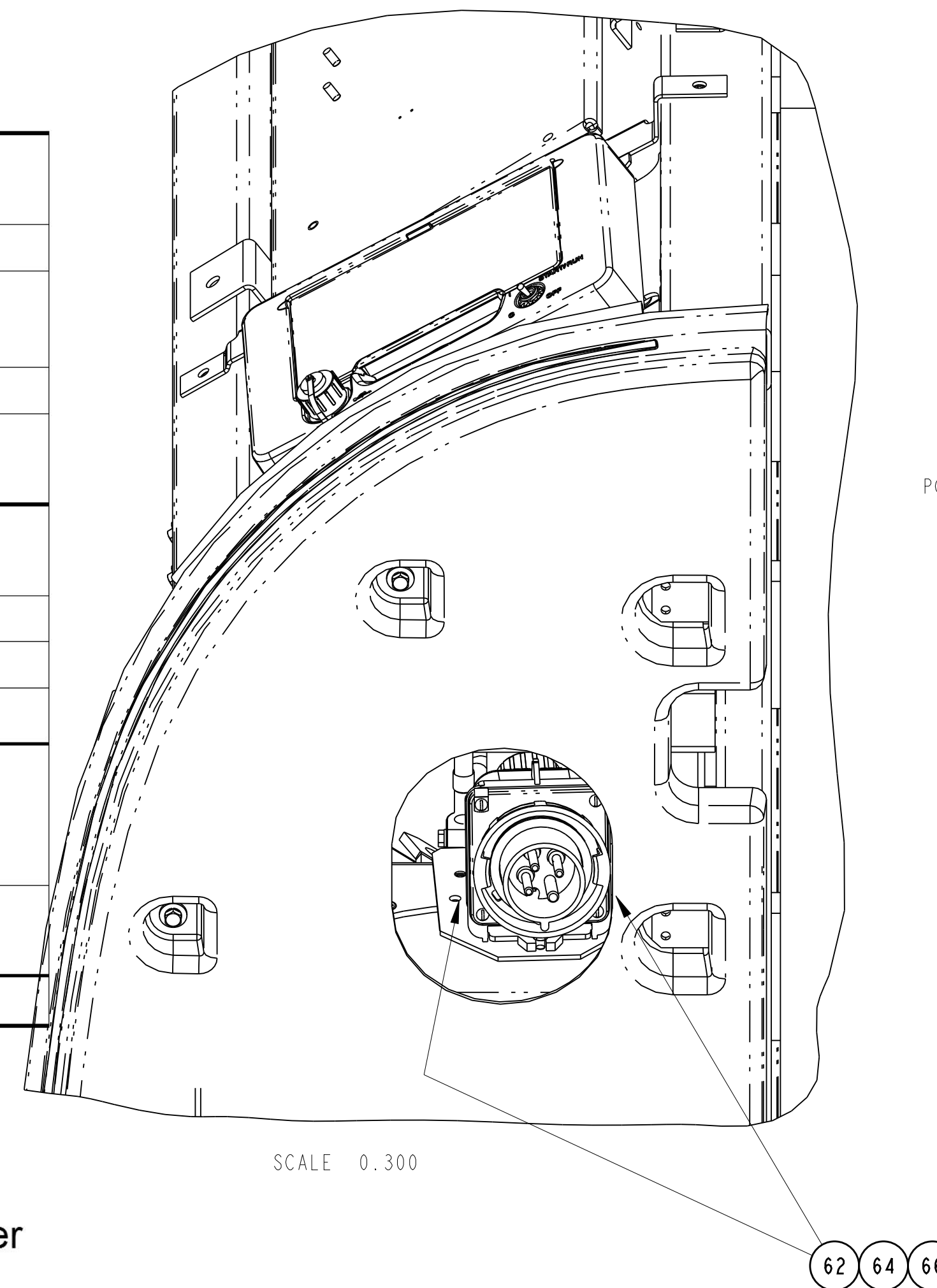
SUPERSEDES:

PART CLASSIFICATION: US EAR99

DRAWING CLASSIFICATION: US EAR99

Electrical Specifications & Minimum Standby Infrastructure for Carrier Transicold Trailer units equipped with Standby

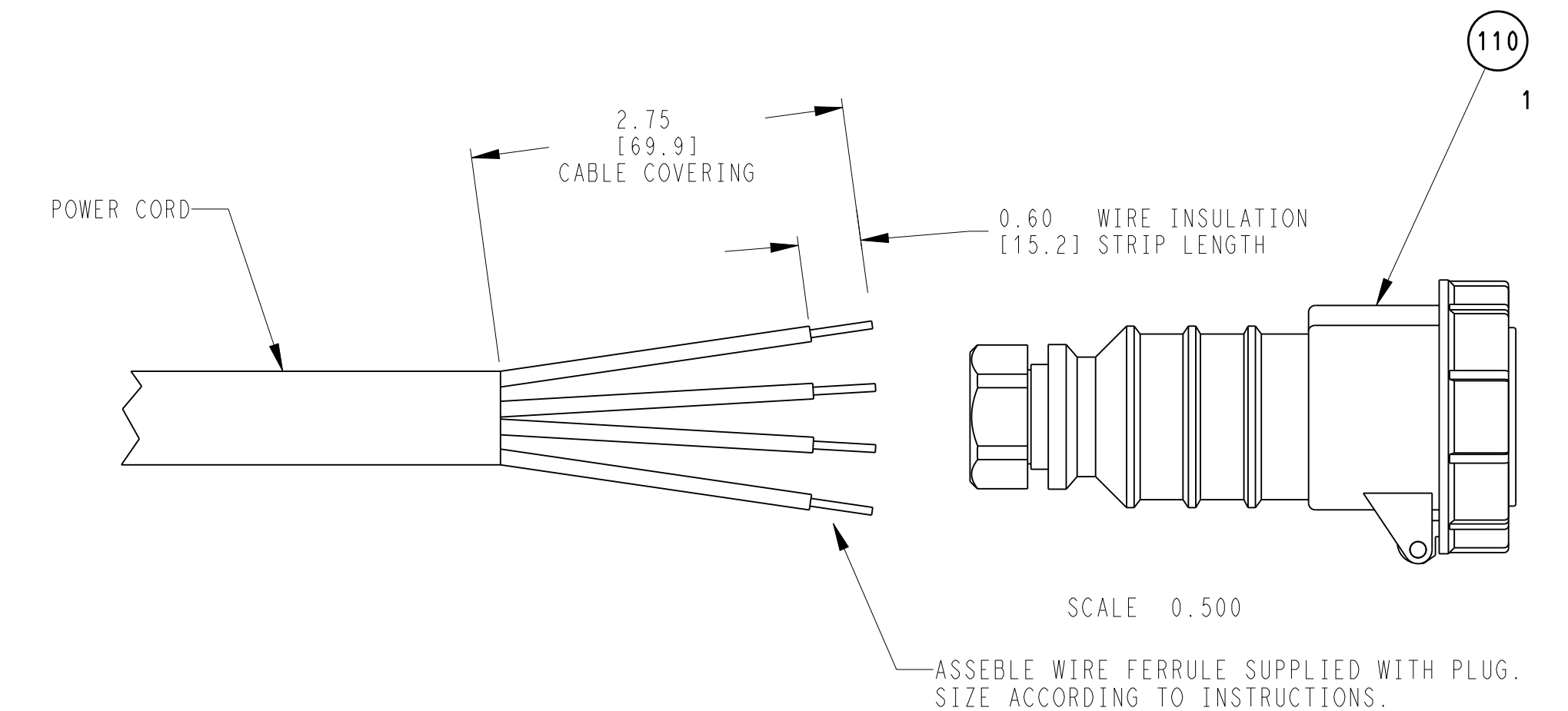
	Vector 8500 W/STBY
Operating Voltage	460V / 3ph / 60Hz
Full Load Amp Draw (FLA)	22 A
kVA	18.5
Locked Rotor Amp Draw (LRA)	90 A
Electrical Receptacle (installed on unit)	IEC IP 67 pin & sleeve, 480V, 30A, 4 wire, 3 pole
Receptacle p/n	22-04166-01
Phase reversal	Automatic
Standby circuit breaker & cordset specifications	
Standby cable type & gauge (min 50' long, up to 75' long)	SOOW, 600V, 90C, 10/4 (3ph + G)
Recommended external circuit breaker	30A
Connector p/n	22-02944-00



SCALE 0.300

PARTIAL LOWER
ROADSIDE VIEW
STANDBY PLUG MOUNTING

CUSTOMER CABLE AND PLUG ASSEMBLY



SCALE 0.500

ASSEMBLE WIRE FERRULE SUPPLIED WITH PLUG. SIZE ACCORDING TO INSTRUCTIONS.

WARNING:

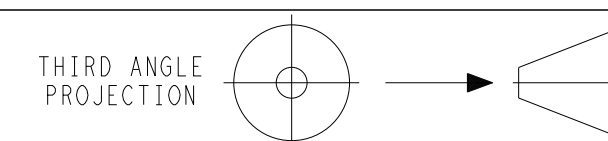
BE SURE POWER IS DIS-CONNECTED TO CUSTOMER CABLE.

READ ENTIRE SUPPLIER DIRECTIONS SUPPLIED WITH PLUG BEFORE STARTING INSTALLATION.

Minimum Requirements for Standby Infrastructure

- 1) Ensure that the standby power installation is performed by a licensed electrician who is familiar with both local and national electric codes and requirements.
- 2) Each refrigeration unit must be protected by an individual circuit breaker sized per the appropriate unit electrical specification listed above.
- 3) A continuous earthing ground conductor must be provided at the plug and through the power cord to the refrigeration unit.
- 4) Carrier Transicold recommends that customers establish an Assured Equipment Grounding Conductor Program per the National Electric Code (NEC). Per the Assured Equipment Grounding Conductor Program, the NEC calls for all cordsets to be verified for ground continuity and correct wiring on a 3 month basis.
- 5) A neutral conductor MUST NOT be connected to the refrigeration units. All Carrier Transicold refrigeration units are balanced three phase systems; therefore, the unit only requires three phase wires and a ground conductor.
- 6) Standby power cordsets between the circuit breaker and the refrigeration unit MUST be constructed from 10/4 SOOW cable. Carrier recommends a minimum cable length of 50 feet to limit maximum fault currents and prevent damage to the power circuits within the unit.

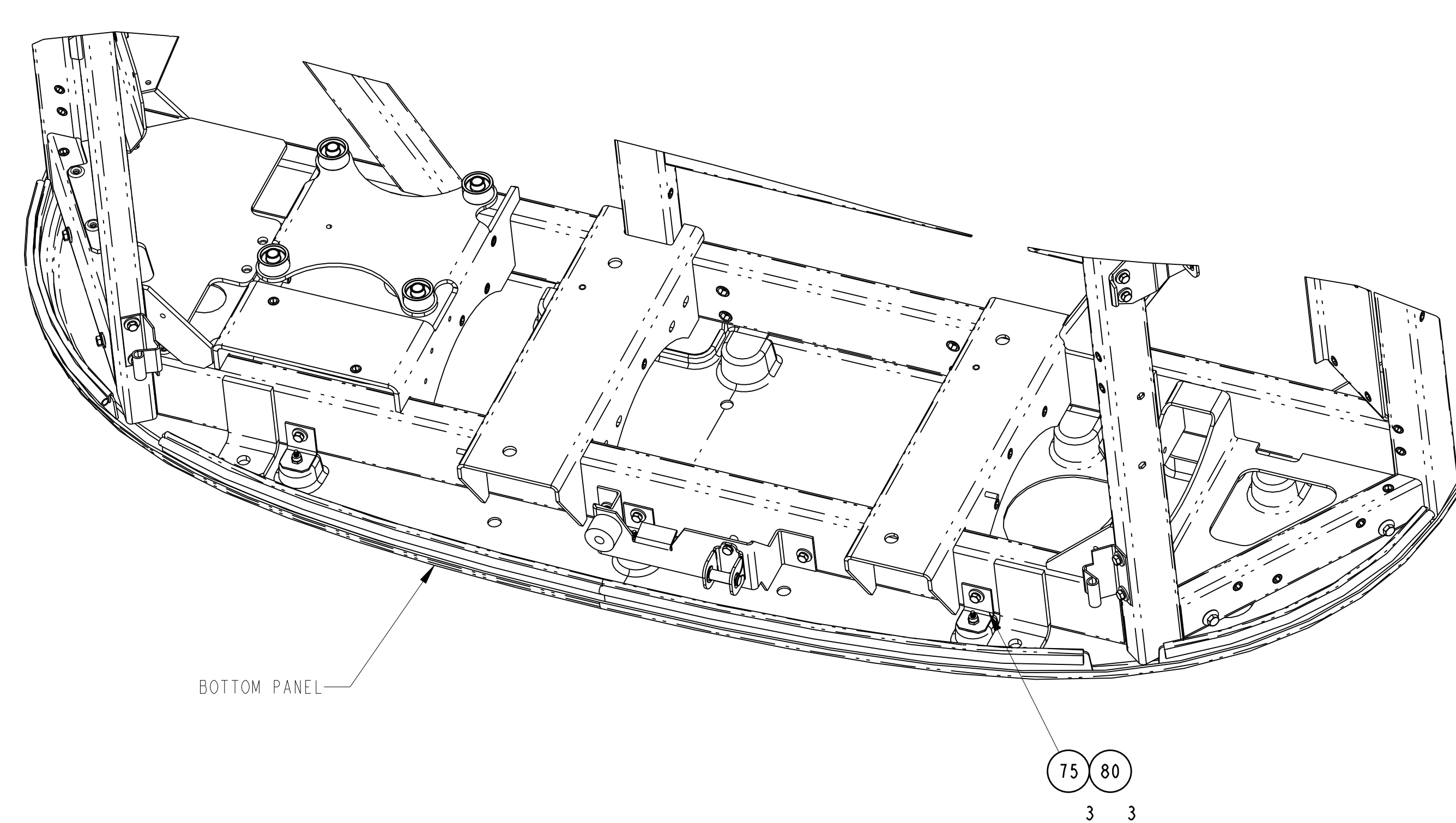
A	8500 WAS 6500; 22-04166-01 WAS -00; 22-02944-00 WAS 22-04167-00	03OCT2012	RS			72N0521P12
-	INITIAL RELEASE.	07MAR2012	RS			72N0043P12
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.



IMPERIAL INCH FORMAT:
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES WITH
METRIC CONVERSIONS IN (MILLIMETERS)

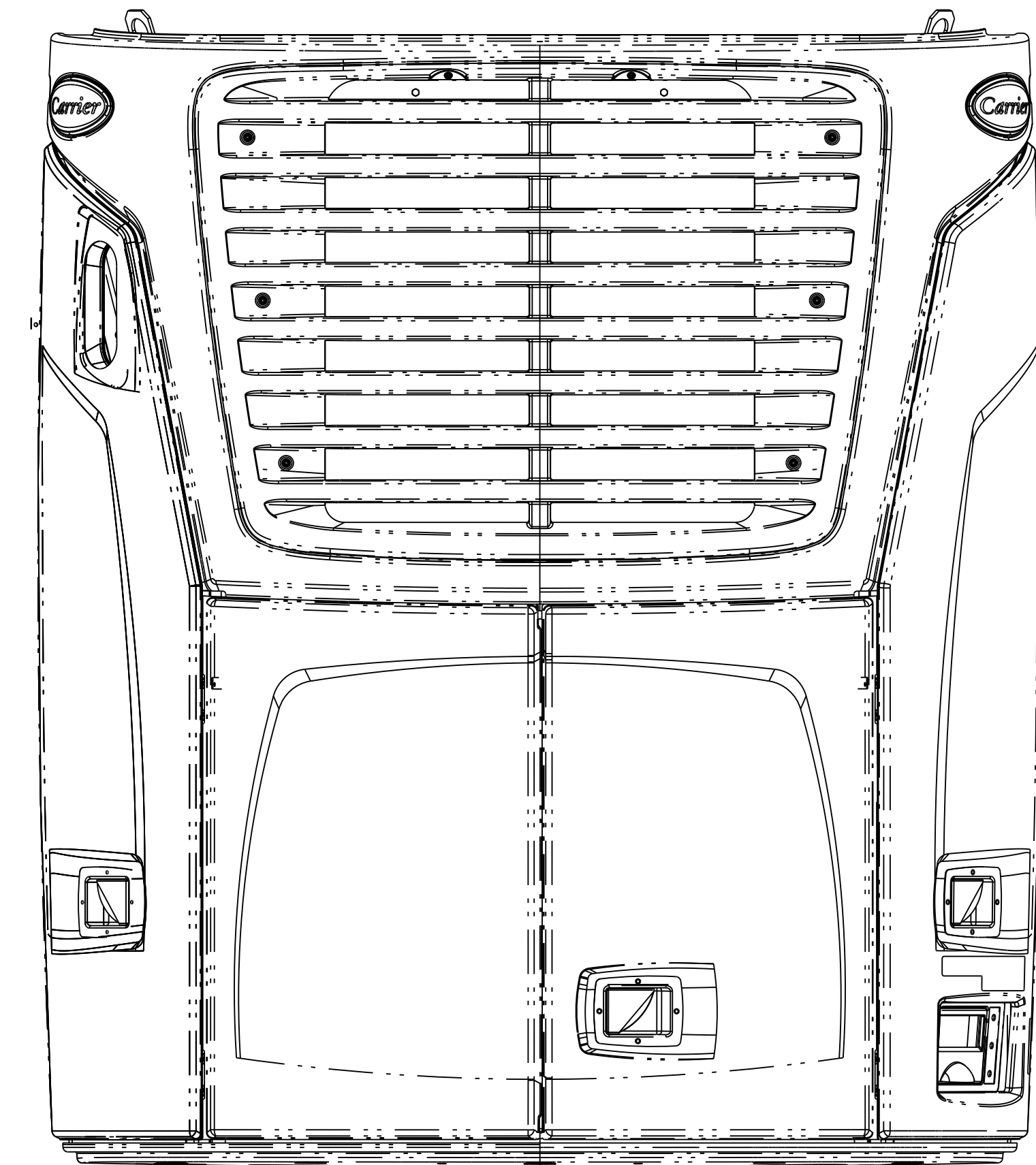
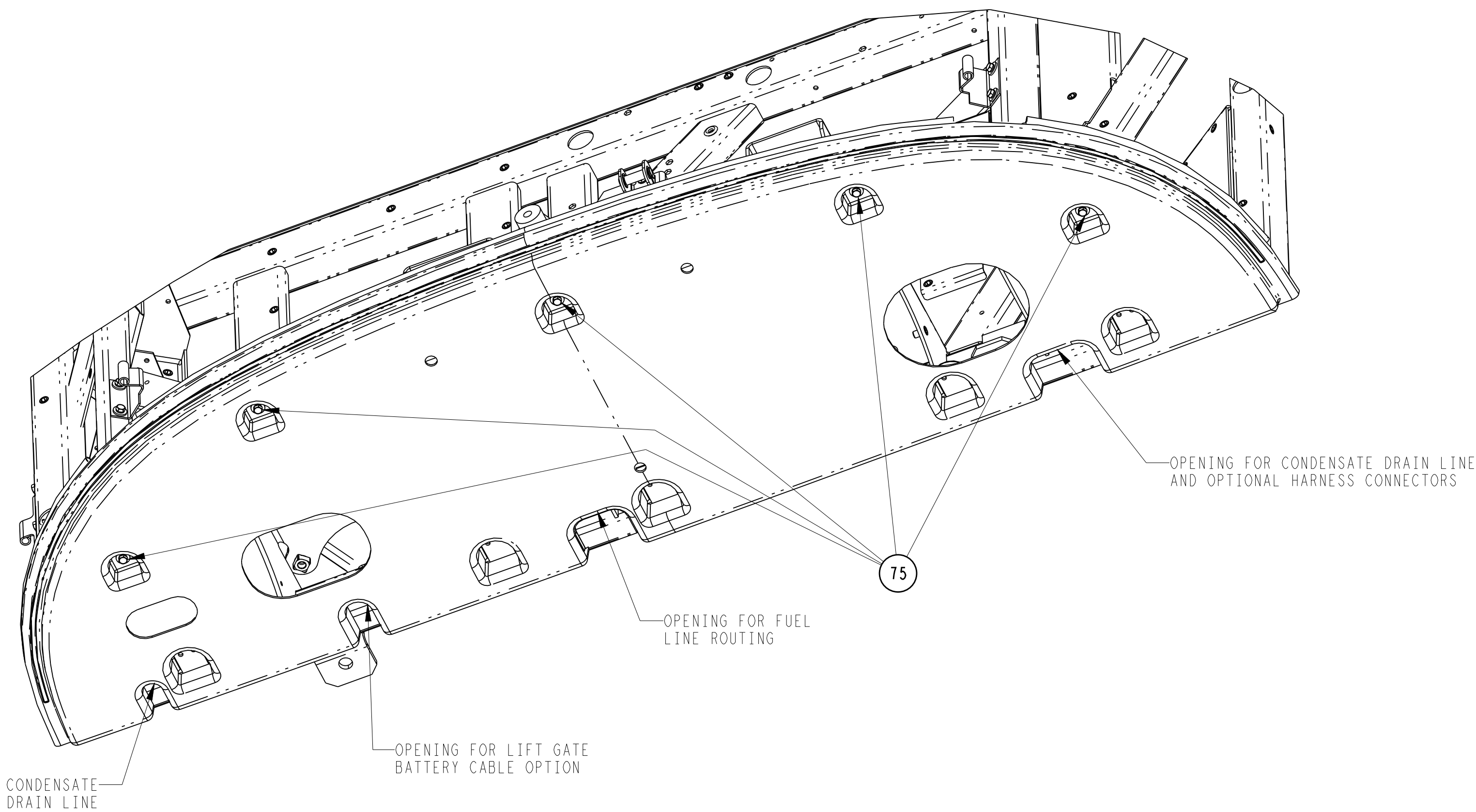
TITLE
INSTALLATION INSTRUCTIONS
TRAILER & RAIL; VECTOR 8500

DRAWING NO. 98-02583
SHEET 9 OF A
REV A



BOTTOM PANEL

75 80
 3 3



BOTTOM PANEL (REF)

BOTTOM PANEL INSTALLATION

- NOTES:
- 1.0 INSTALL (3) MOUNTING ANGLES (ITEM #80), WITH RIVNUTED FLANGE DOWN, TO FRAME USING SUPPLIED SCREWS (ITEM #75). TORQUE SCREWS TO 96 IN-LBS, KEEPING THE BOTTOM OF THE ANGLES FLUSH AND PARALLEL TO THE BOTTOM OF THE FRAME.
 - 2.0 SLIDE (5) OPENINGS IN THE BOTTOM PANEL OVER THE (5) REAR MOUNTING ANGLES ON THE FRAME AND SECURE BOTTOM PANEL TO OTHER (5) MOUNTING ANGLES USING SUPPLIED SCREWS (ITEM #75). TORQUE SCREWS SECURELY TO 96 IN-LBS.

F	NEW SHEET	04 APR 2017	ZMG			72N0217P17	THIRD ANGLE PROJECTION		IMPERIAL INCH FORMAT: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES WITH METRIC CONVERSIONS IN (MILLIMETERS)	TITLE INSTALLATION INSTRUCTIONS TRAILER & RAIL; VECTOR 8500	DRAWING NO. 98-02583 SHEET 10 of	REV
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.	F					

SUPERSEDES:

PART CLASSIFICATION: US EAR99

DRAWING CLASSIFICATION: US EAR99